

Discussion for the Interface between PMT base and HV, electronics

Zhimin Wang

2016-11-08

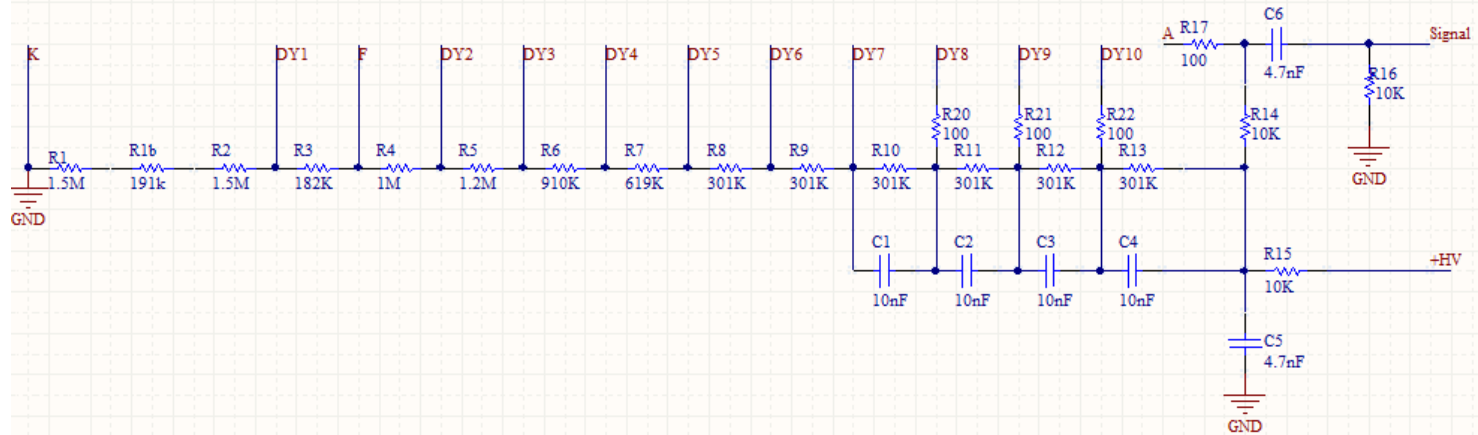
Brussel, Belgium

Gain: output gain
on load resistor

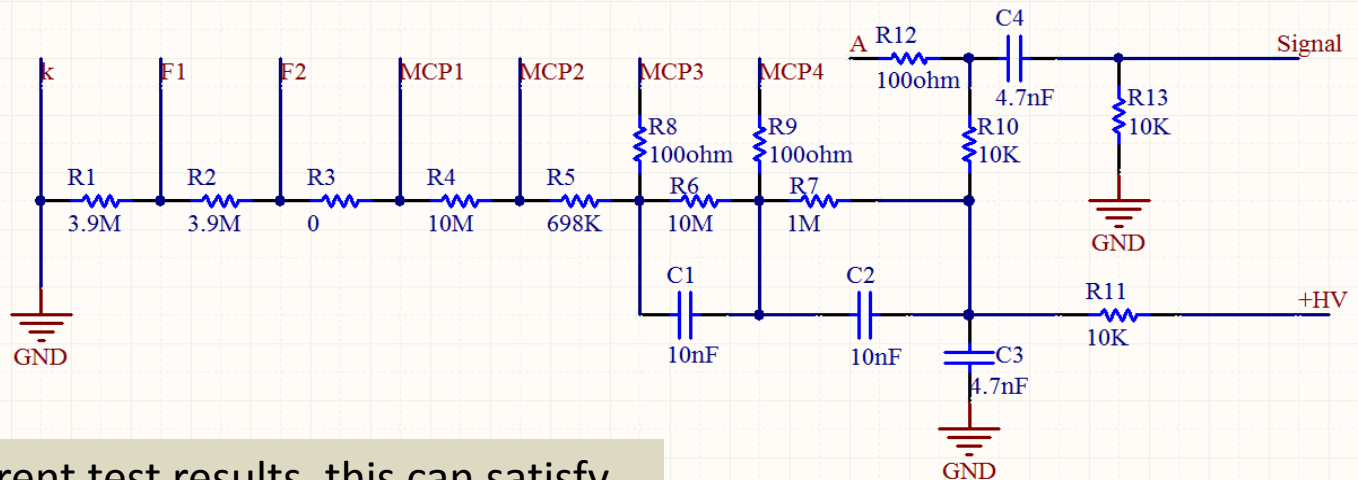
HV unit:
300uA@3000V

HV base current

Hamamatsu 20"
Version 1.2
~2000V,
~200uA@1e7 gain,
~10Mohm

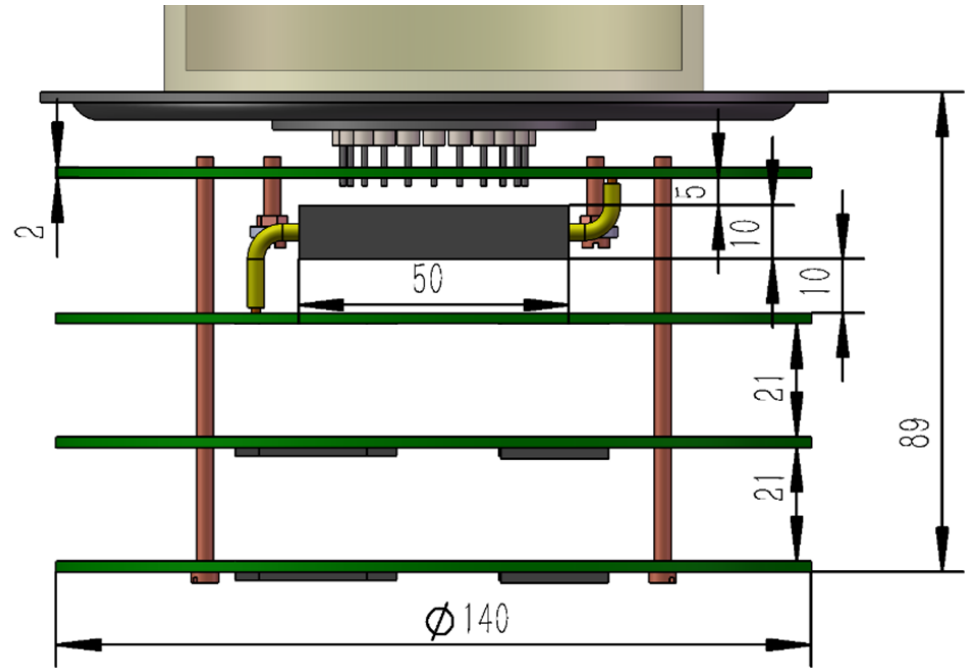
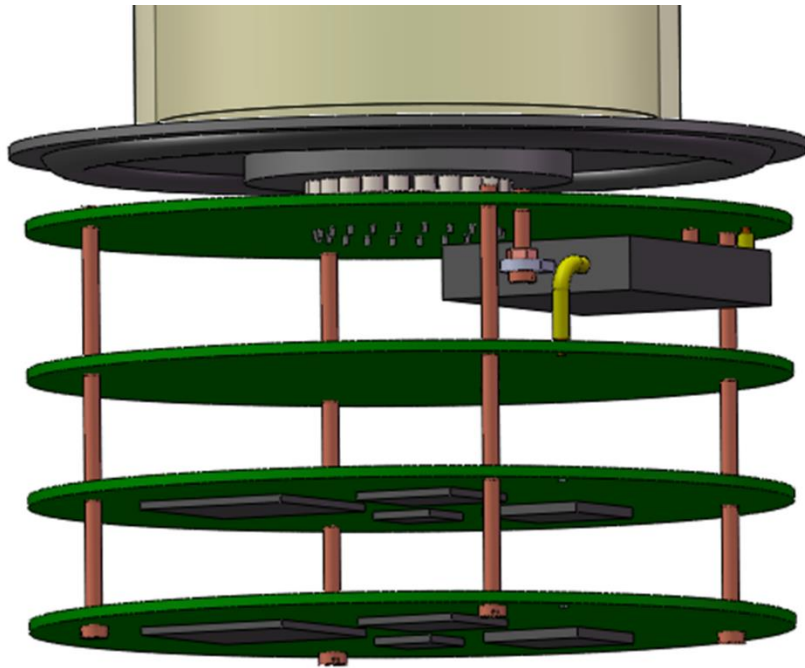


MCP 20" version
2.0
~1600V, ~100uA@1
e7 gain, ~28Mohm

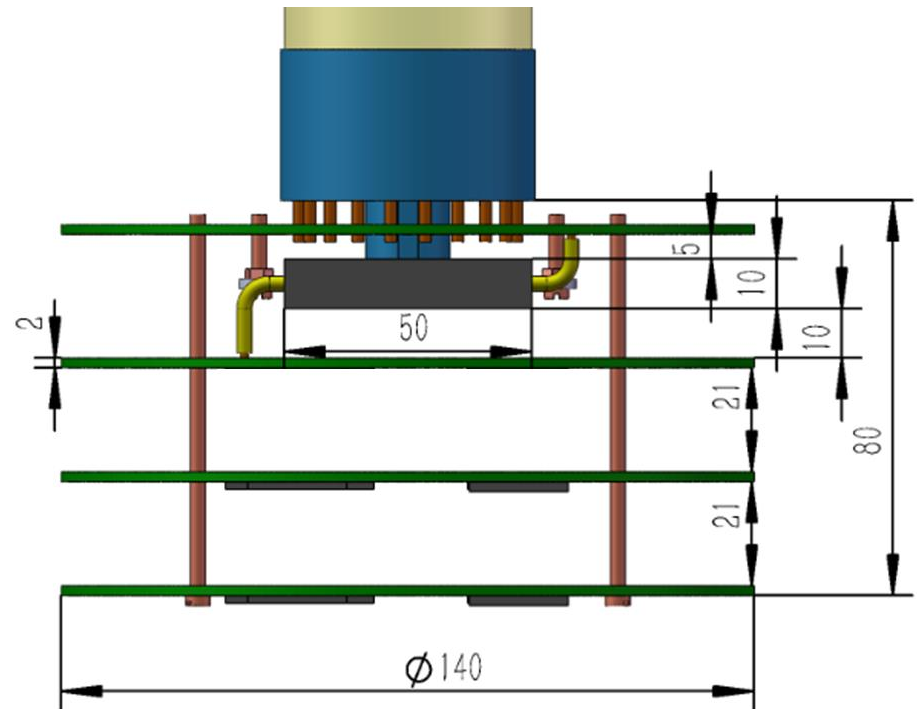
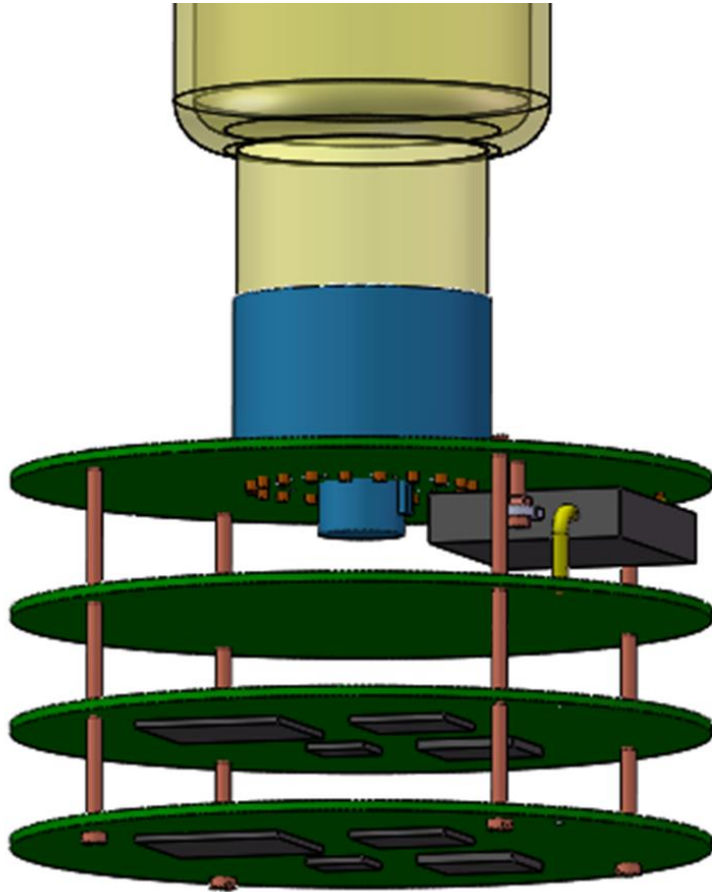


According to current test results, this can satisfy
JUNO linearity requirements

MCP

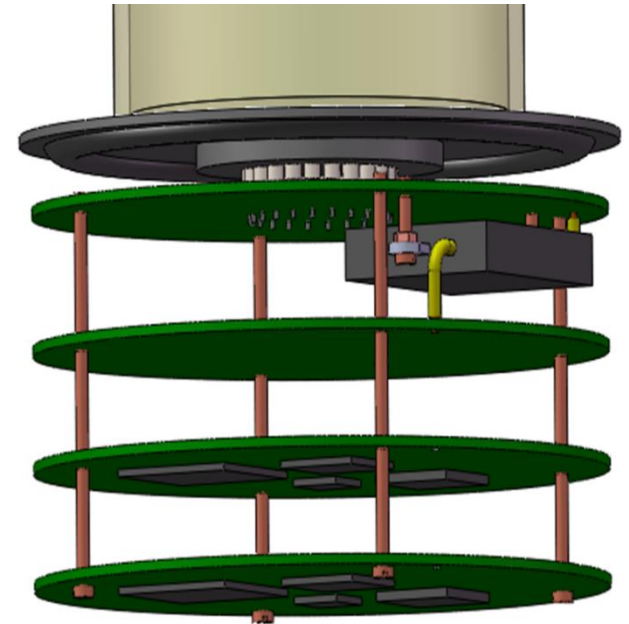


HAMAMAZU



HV base connections

- Possible installation procedure
 - 1. PMT base
 - 1.5 potting bottom structure located.
 - 2. signal, ground, HV cables soldered to PMT base PCB onsite, and HV unit screwed PMT base PCB with HV cable soldered. (all the connection should cables or pins with length tolerance. Do we need separate grounding for HV and signal? Or only need signal grounding?)
 - 3. PMT base PCB soldered to PMT pins
 - 4. isolation PCB screwed to PMT base PCB, and cables get through
 - 5. electronics PCB (ADC board) screwed and soldered with cables, and HV power and control cable get through out
 - 6. GCU board screwed, control, signal cable and HV power and control cable soldered. GCU cable
 - 7. potting



Electrostatic Discharge (ESD)

From Jun J. Liou

...is the a sudden transfer of charges between 2 objects at different static potentials.
It's caused by direct contact or induced by an electric field.

Electrical Overstress (EOS) in General

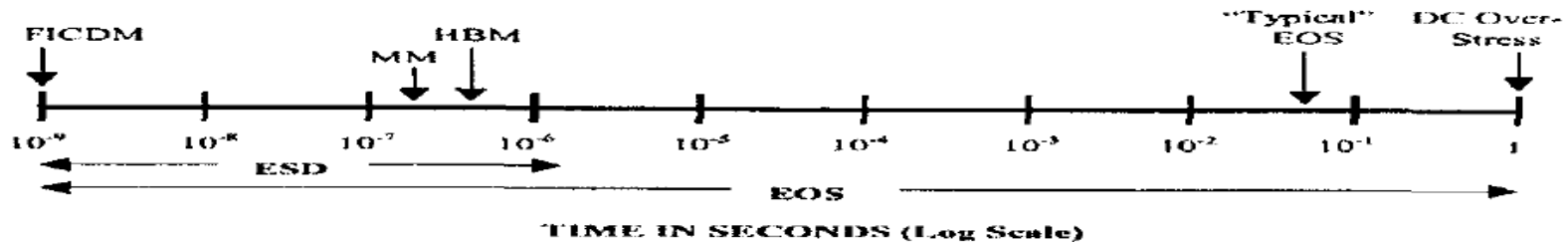
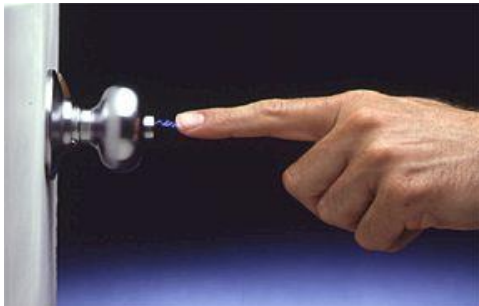
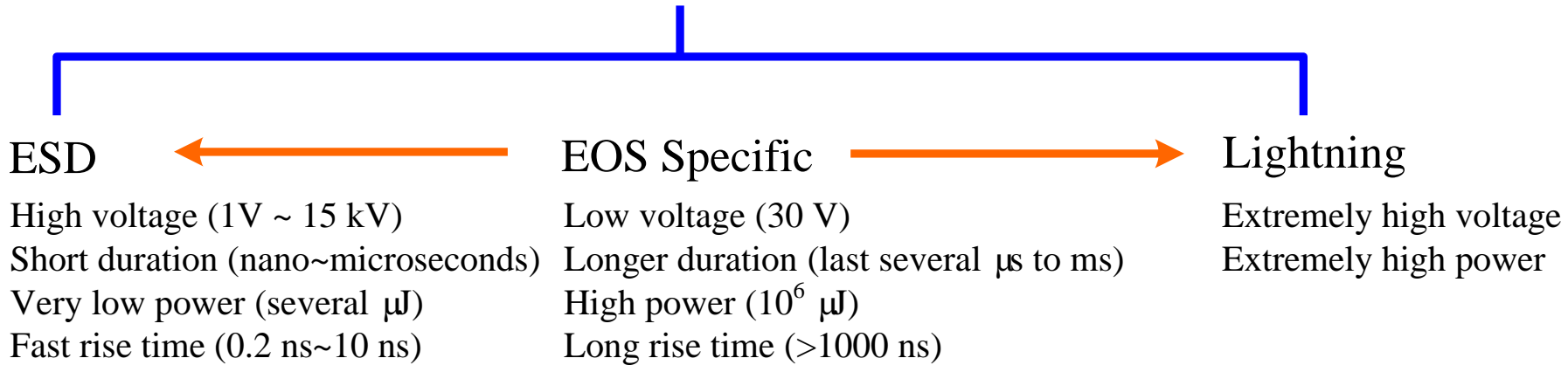
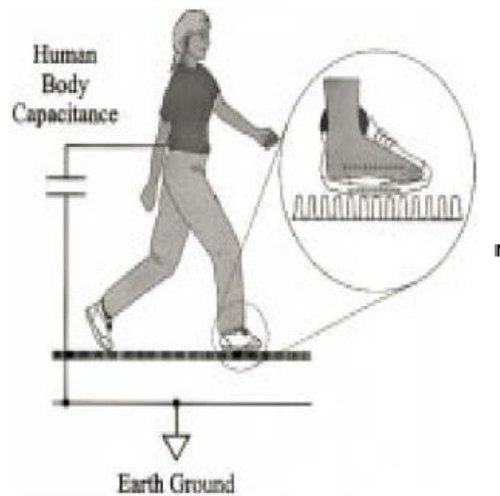


图 1 各种电浪涌脉冲宽度（或频谱）分布



Electrostatic Charge Generated on Human Body

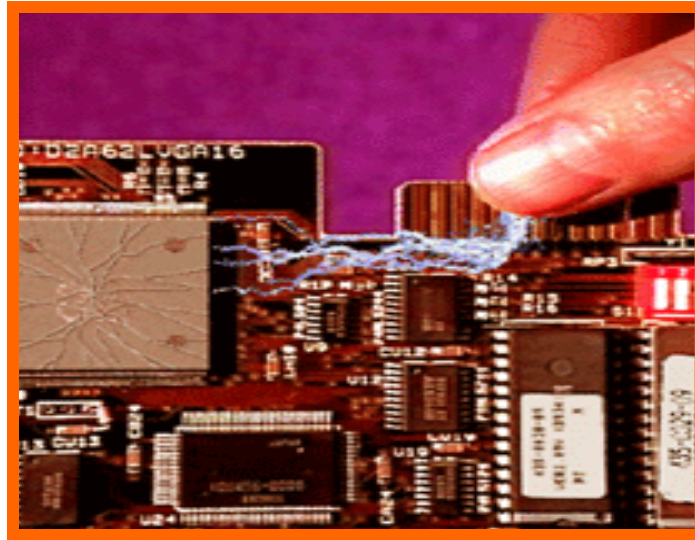
Triboelectrification process

<i>Source</i>	<i>< 25% RH</i>	<i>65-90% RH</i>
Walking across carpet	35,000 V	1,500 V
Walking across vinyl tile	12,000 V	250 V
Worker at bench	6,000 V	100 V
Poly bag picking up from bench	20,000 V	1,200 V
Chair w/ urethane foam	18,000 V	1,500 V

$V = Q/C$, so for a small capacitance, the voltage can be very high even if the amount of charge is small.

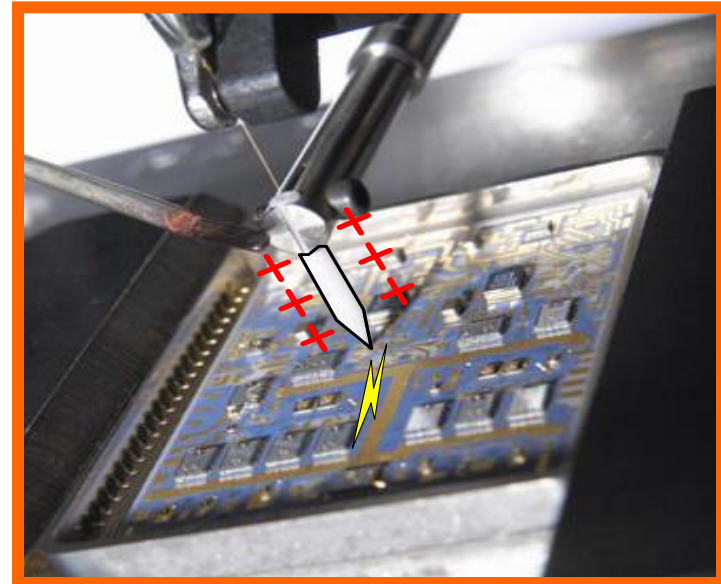
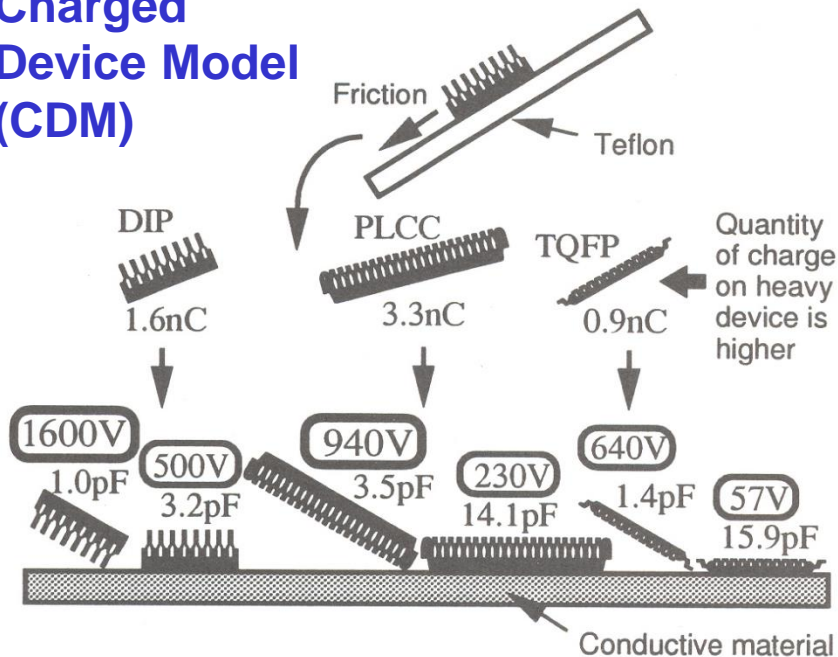
The danger of ESD is everywhere!

Various ESD Events on Microchips



Human Body Model (HBM)

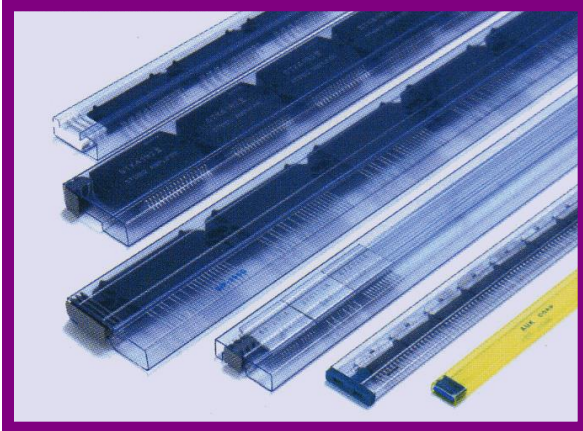
Charged Device Model (CDM)



Machine Model (MM)

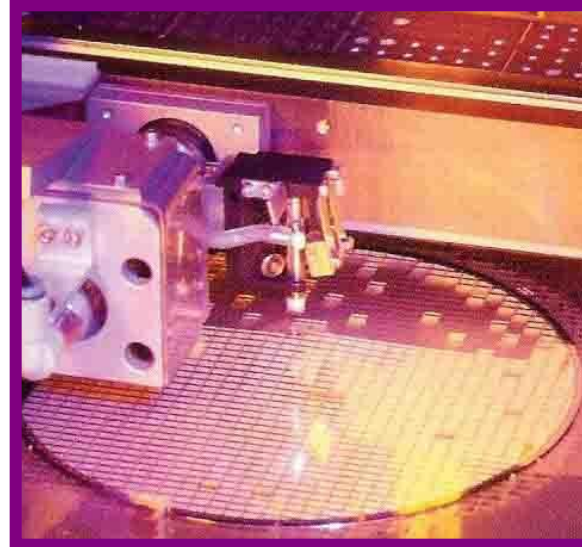
Charged Device Model (CDM) is increasingly important!

IC Shipping Tubes



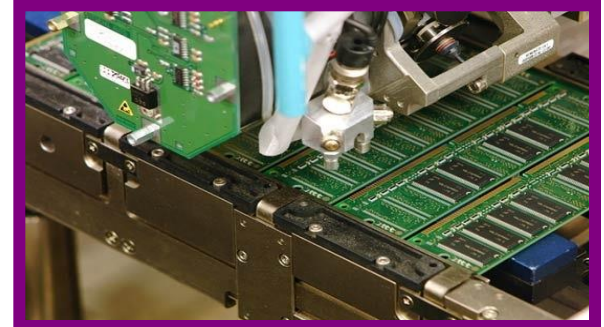
- ◆ An IC becomes charged by sliding down a plastic shipping tube and then a corner pin discharges to a grounded bench mat.

Die Picking



- ◆ Most documented CDM damage in IC manufacturing.
- ◆ Die separates from tape – places charge on die and inductively charges tape.
- ◆ Discharge from die to collet

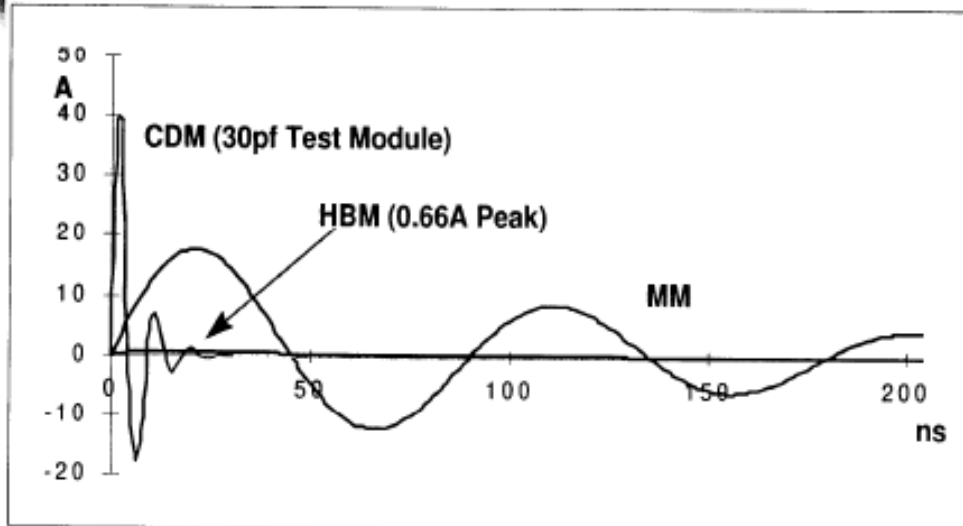
Conveyor Belt



- ◆ Charged by friction – discharged to conductor

ESD Standards

Models	Rise Time (ns)	Decay Time (ns)	Voltage Level (V)	Standard Waveform Load	Ipeak for Short (A)
Human Body Model (HBM)	2 - 10	130 - 170	250 - 15k	Short/ 500Ω	0.60-0.74 at 1kV
Machine Model (MM)	6 - 7.5	66 - 90 (Ring period)	100 - 400	Short/ 500Ω	5.80-8.00 at 400V
Charged Device Model (CDM)	< 0.2 - 0.4	0.4 - 2 (Oscillations)	250 - 2k	brass disc	9.78-13.22 at 1kV
International Electrotechnical Commission (IEC)	0.7 - 1	80	2k - 15k	Air gap/ Discharge 50MΩ-100MΩ	-



Comparison of 1kV CDM, HBM and MM discharges

- The CDM discharge is 50x faster than HBM or MM.
- The peak current of CDM can be 20x that of HBM pulse.
- The severeness of ESD is determined by the current, not the voltage.

By JEDEC standard

ESD Testing Classification

Class	Voltage Range
Class C1	<125 volts
Class C2	125 volts to < 250 volts
Class C3	250 volts to < 500 volts
Class C4	500 volts to < 1,000 volts
Class C5	1,000 volts to < 1,500 volts
Class C6	1,500 volts to < 2,000 volts
Class C7	=>2,000 volts

Charged Device Model

Class	Voltage Range
Class M1	< 100 volts
Class M2	100 volts to < 200 volts
Class M3	200 volts to < 400 volts
Class M4	> or = 400 volts

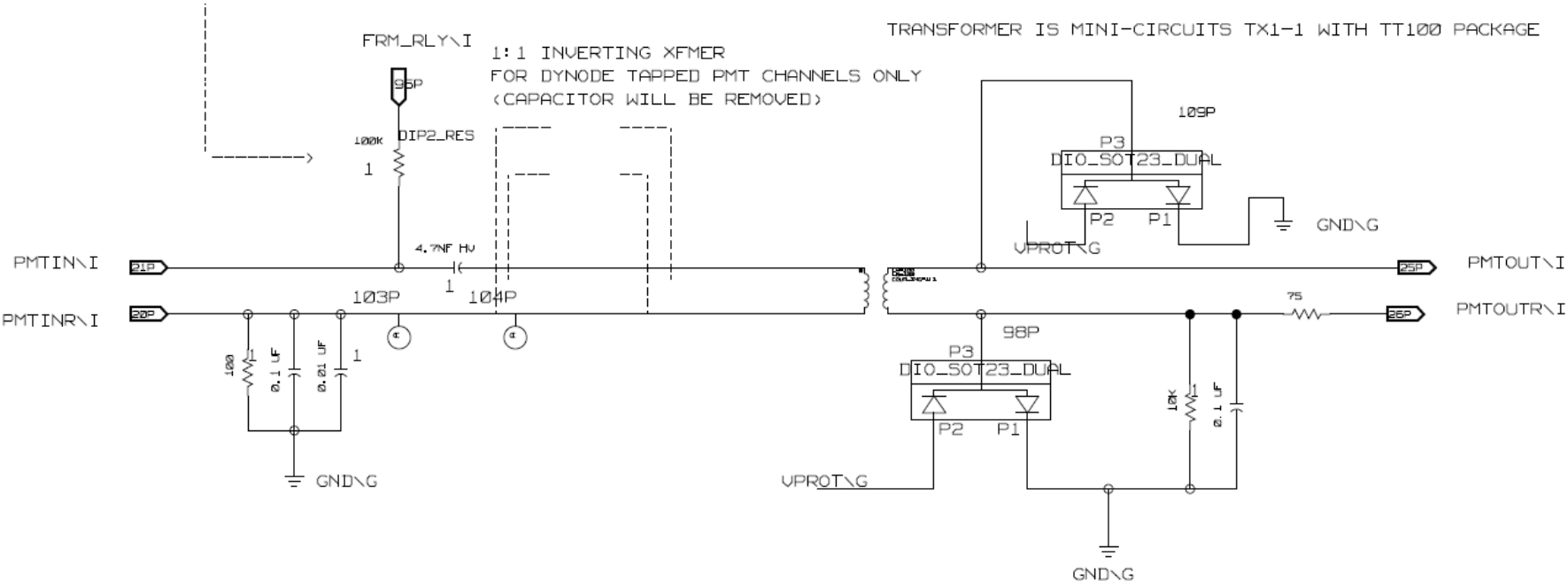
Machine Model

Class	Voltage Range
Class 0	< 250 volts
Class 1A	250 volts to < 500 volts
Class 1B	500 volts to < 1,000 volts
Class 1C	1000 volts to < 2,000 volts
Class 2	2000 volts to < 4,000 volts
Class 3A	4000 volts to < 8000 volts
Class 3B	> = 8000 volts

Human Body Model

Boldfaces are the typical ESD protection levels found in commercial microchips

SNO HV divider and protection



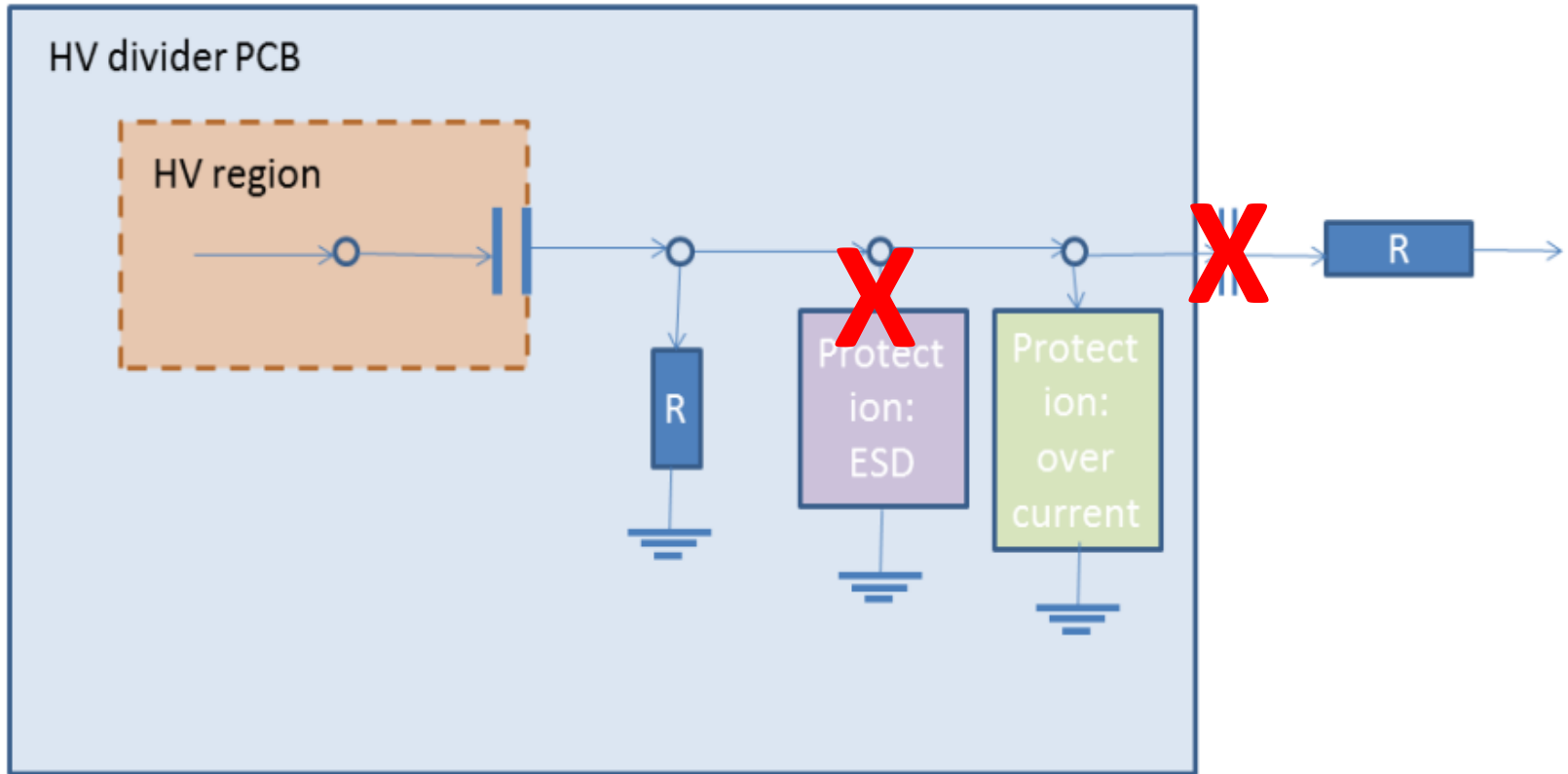
From SNO Peter Skensved

Requirements of JUNO HV divider

- ESD protection for following electronics
 - MM, CDM
 - **Should located at electronics board**
- EOS: signal clamping
 - 0~160mA (tolerance to ~200mA)
 - Or [0~-7.5V@50ohm](#)
 - **Located at HV divider**
- No distortion to PMT raw signal or non-linearity effect
 - Signal bandwidth <200MHz

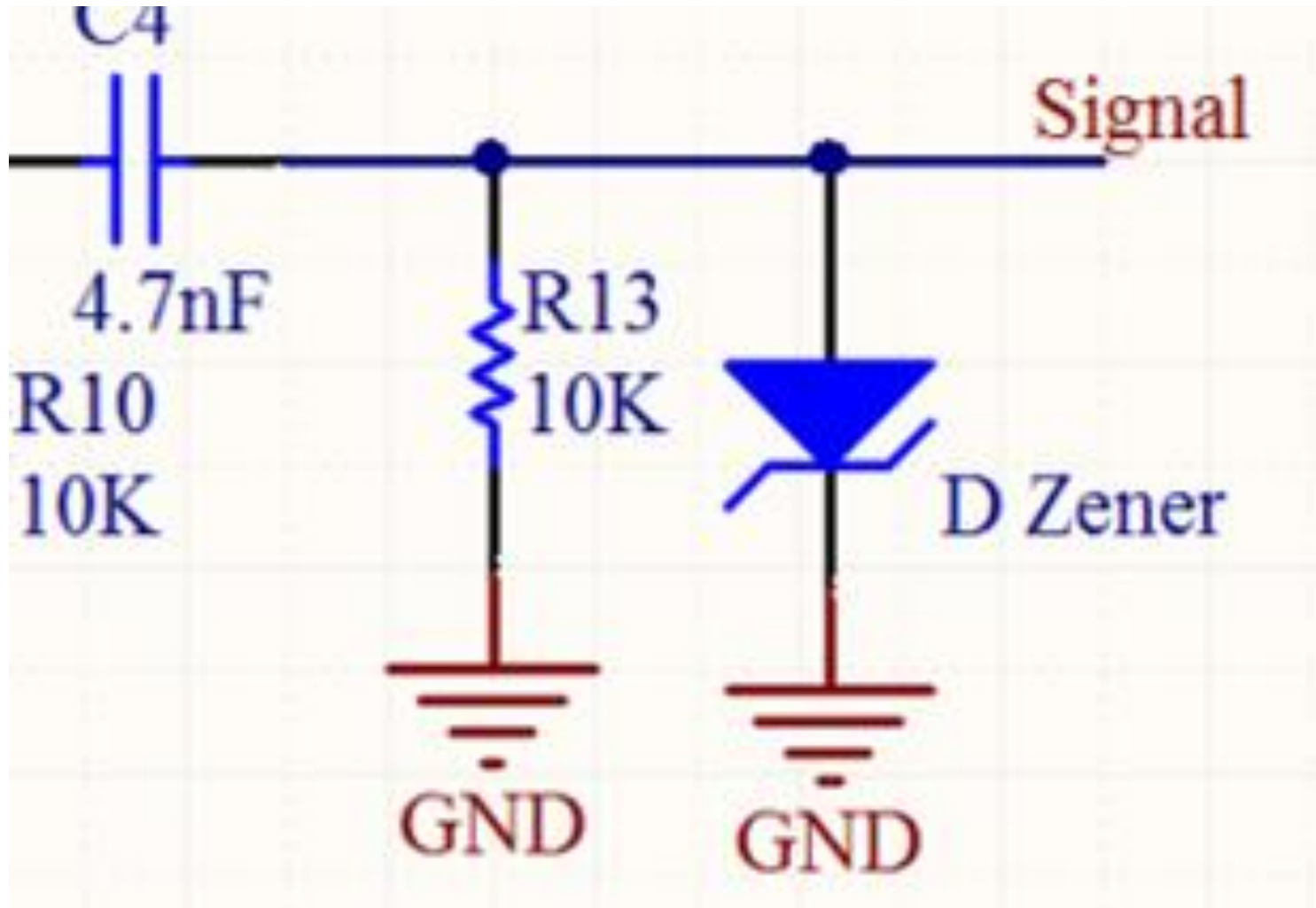
RF Interface			
(参考判据: 50Ω系统, 端口驻波系数由1退化到1.5)			
Frequency	C _p (近似值)	Frequency	C _p (近似值)
100MHz	≤16pF	1.8GHz	≤0.9pF
450MHz	≤3.5pF	2.1GHz	≤0.7pF
800MHz	≤2pF	3GHz	≤0.5pF
1GHz	≤1.5pF	5GHz	≤0.33pF

Ideas for JUNO



Ordered several diodes and coils, preliminary test shows few types of Zener diode can clamp the PMT output signal less than 7~8V@50ohm (max to ~9V) with tiny waveform distortion. More detailed effect still under test.

Zener Diode test



Diode test

- Fairchild Semiconductor BZX85C8V2 1 Zener Diode 8.2V 5% 1 W
- Test with MCP PMT maximum signal to 28V, real output is clamped to 7.7V~9.5V.

Absolute Maximum Ratings * $T_A = 25^\circ\text{C}$ unless otherwise noted

Symbol	Parameter	Value	Units
P_D	Power Dissipation @ $T_L \leq 75^\circ\text{C}$, Lead Length = 3/8"	500	mW
	Derate above 75°C	4.0	mW/ $^\circ\text{C}$
T_J, T_{STG}	Operating and Storage Temperature Range	-65 to +200	$^\circ\text{C}$

* These ratings are limiting values above which the serviceability of the diode may be impaired.

Electrical Characteristics $T_A = 25^\circ\text{C}$ unless otherwise noted

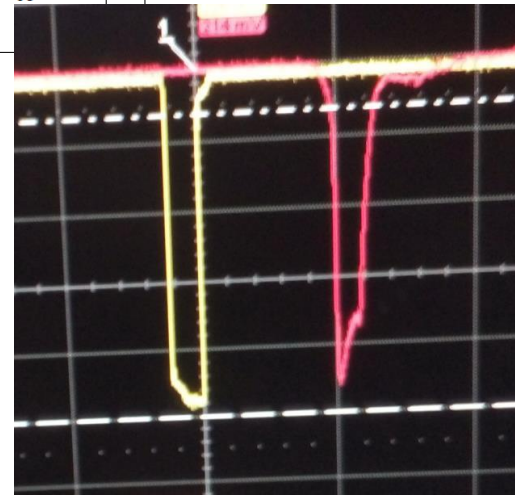
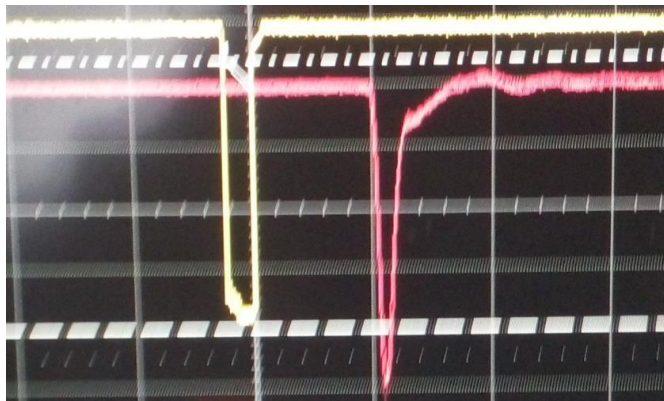
Device	Zener Voltage (Note 1)			Z_Z @ I_Z (Ω)	Leakage Current		T_C (mV / $^\circ\text{C}$)		C (pF)
	Min.	Max.	I_Z (mA)	Max.	I_R (μA)	V_R (V)	Min.	Max.	$V_Z = 0, f = 1\text{MHz}$
BZX79C2V4	2.2	2.6	5	100	100	1	-3.5	0	255
BZX79C2V7	2.5	2.9	5	100	75	1	-3.5	0	230
BZX79C3V0	2.8	3.2	5	95	50	1	-3.5	0	215
BZX79C3V3	3.1	3.5	5	95	25	1	-3.5	0	200
BZX79C3V6	3.4	3.8	5	90	15	1	-3.5	0	185
BZX79C3V9	3.7	4.1	5	90	10	1	-3.5	+0.3	175
BZX79C4V3	4	4.6	5	90	5	1	-3.5	+1	160
BZX79C4V7	4.4	5	5	80	3	2	-3.5	+0.2	130
BZX79C5V1	4.8	5.4	5	60	2	2	-2.7	+1.2	110
BZX79C5V6	5.2	6	5	40	1	2	-2	+2.5	95
BZX79C6V2	5.8	6.6	5	10	3	4	0.4	3.7	90
BZX79C6V8	6.4	7.2	5	15	2	4	1.2	4.5	85
BZX79C7V5	7	7.9	5	15	1	5	2.5	5.3	80
BZX79C8V2	7.7	8.7	5	15	0.7	5	3.2	6.2	
BZX79C9V1	8.5	9.6	5	15	0.5	6	3.8	7	

Tolerance = 5%

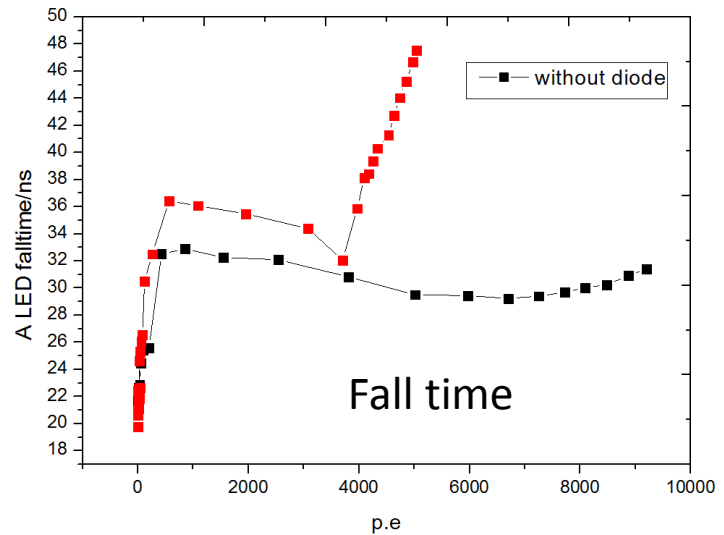
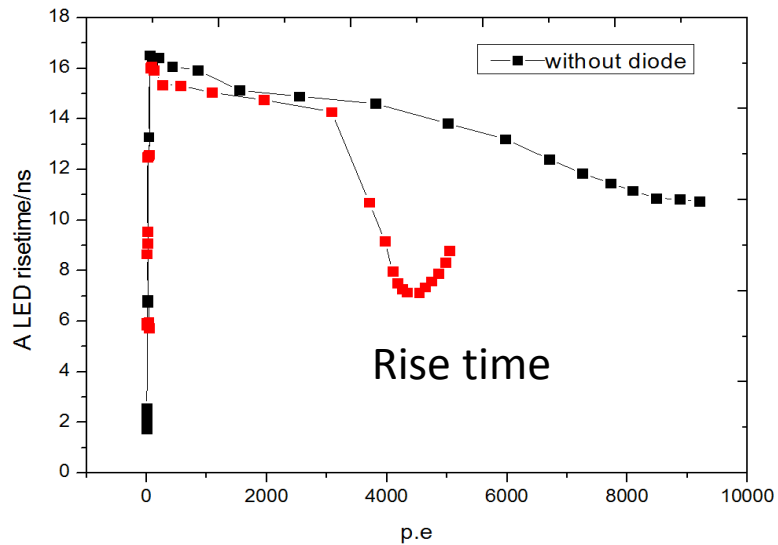
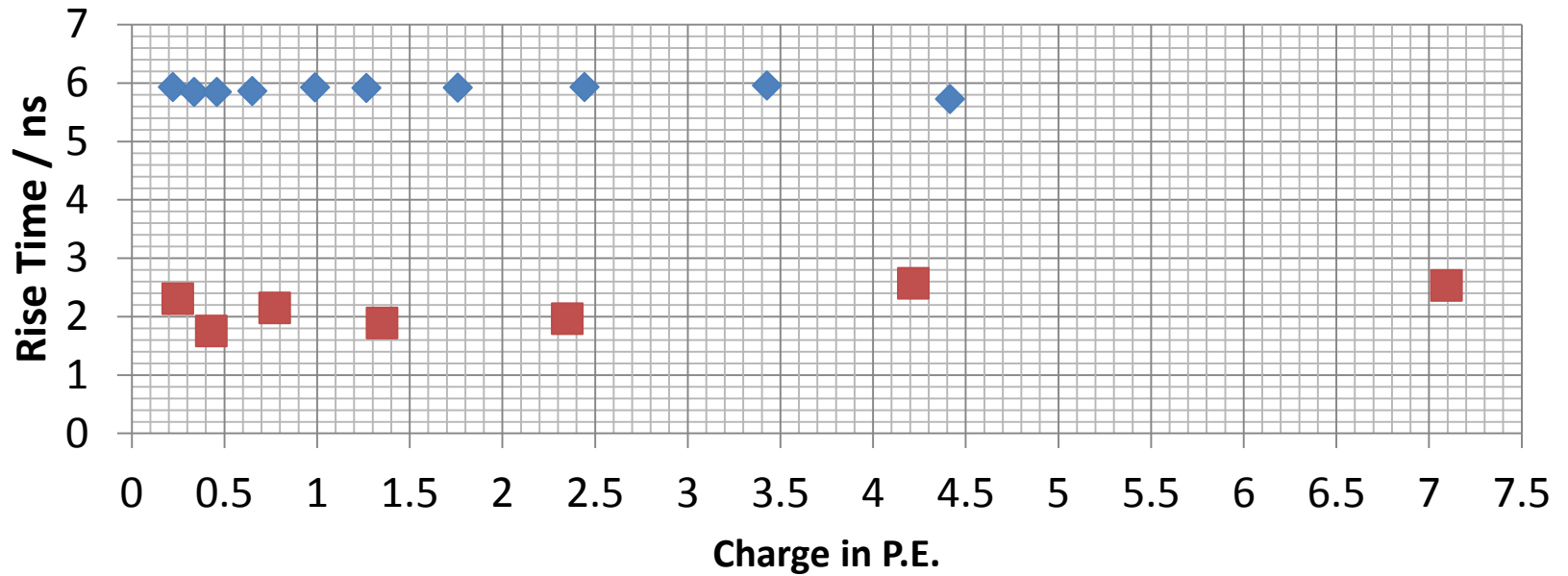


DO-35 Glass case
COLOR BAND DENOTES CATHODE

But has a big influence to pulse timing, a little bit to pulse charge measurement.

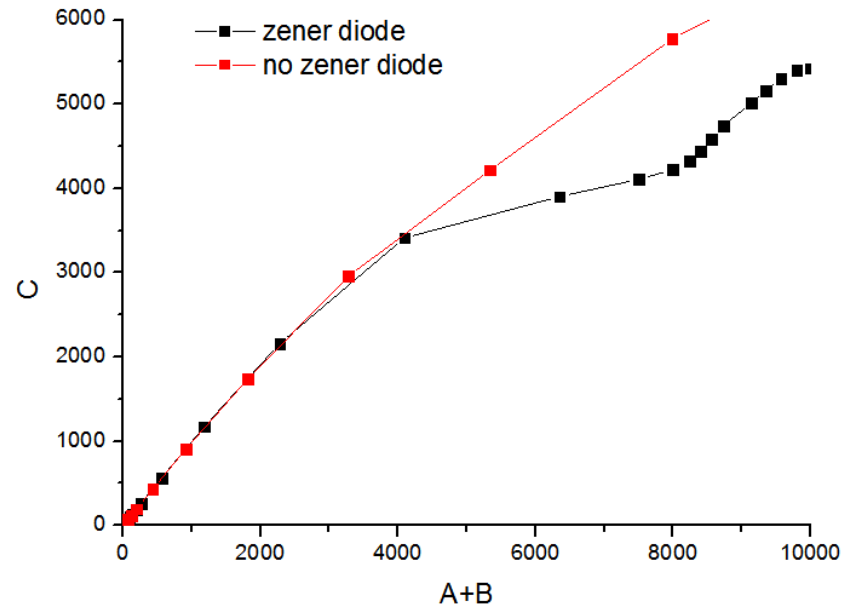
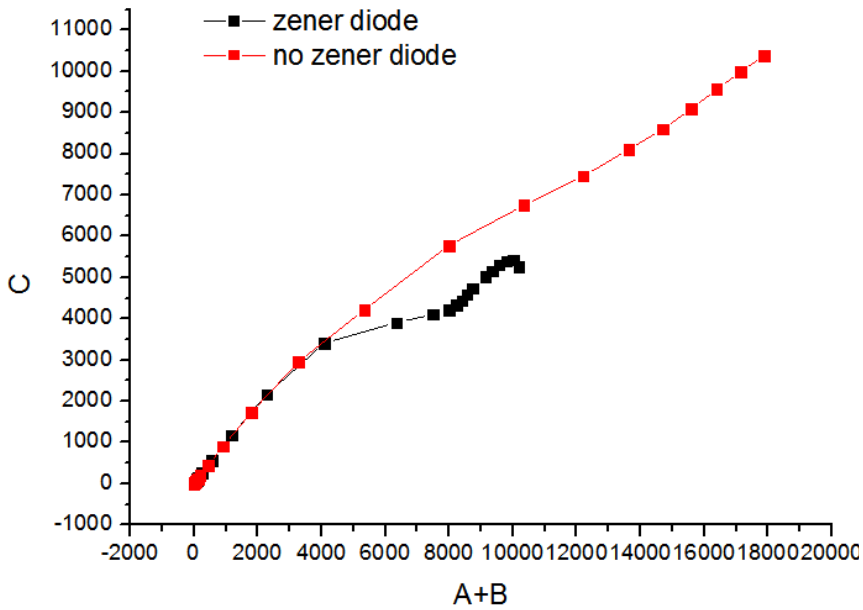


Rise Time



Linearity test

1



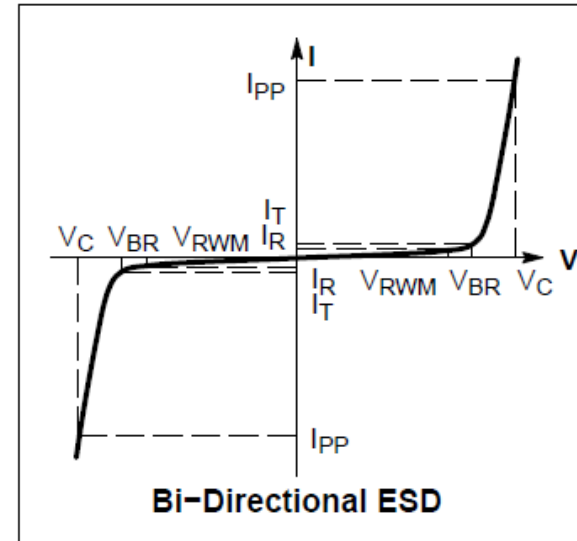
ESD7321

ELECTRICAL CHARACTERISTICS

($T_A = 25^\circ\text{C}$ unless otherwise noted)

Symbol	Parameter
I_{PP}	Maximum Reverse Peak Pulse Current
V_C	Clamping Voltage @ I_{PP}
V_{RWM}	Working Peak Reverse Voltage
I_R	Maximum Reverse Leakage Current @ V_{RWM}
V_{BR}	Breakdown Voltage @ I_T
I_T	Test Current

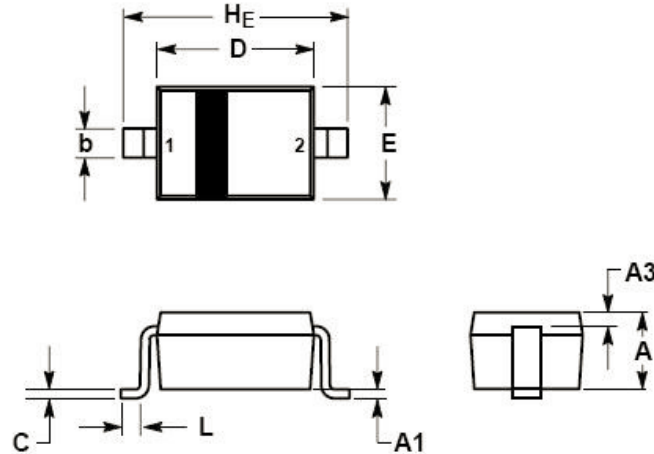
*See Application Note AND8308/D for detailed explanations of datasheet parameters.



ELECTRICAL CHARACTERISTICS ($T_A = 25^\circ\text{C}$ unless otherwise noted)

Parameter	Symbol	Condition	Min	Typ	Max	Unit
Reverse Working Voltage	V_{RWM}				7.0	V
Breakdown Voltage	V_{BR}	$I_T = 1 \text{ mA}$ (Note 1)	8.0			V
Reverse Leakage Current	I_R	$V_{RWM} = 7.0 \text{ V}$, I/O to GND			200	nA
Clamping Voltage	V_C	$I_{PP} = 8 \text{ A}$ – (IEC61000-4-2 Level 2 Equivalent ($\pm 4 \text{ kV}$ Contact, $\pm 8 \text{ kV}$ Air))		18		V
ESD Clamping Voltage	V_C	Per IEC 61000-4-2	See Figures 1 and 2			
Junction Capacitance	C_J	$V_R = 0 \text{ V}$, $f = 1 \text{ MHz}$			0.5	pF
Dynamic Resistance	R_{DYN}	TLP Pulse		1		Ω

ESD08V32D-LC



ELECTRICAL CHARACTERISTICS PER LINE (@ 25 Unless Otherwise Specified)

PART NUMBER	DEVIC EMARKING	V_{RWM}	V_B	I_T	V_C	V_C		I_R	C_T
		(V)	(V)		@1A	(max.)	(@A)	(μA)	(pF)
		(max.)	(min.)		(mA)	(max.)	(max.)	(max.)	(typ.)
ESD03V32D-LC	CC	3.0	4.0	1	5.15	13.9	8	20	1.2
ESD05V32D-LC	AC	5.0	6.0	1	9.80	18.3	8	5	1.2
ESD08V32D-LC	BC	8.0	8.5	1	13.40	18.5	8	2	1.2
ESD12V32D-LC	DC	12.0	13.3	1	19.00	28.6	6	1	1.2
ESD15V32D-LC	EC	15.0	16.7	1	24.00	31.8	5	1	1.2
ESD24V32D-LC	HC	24.0	26.7	1	43.00	56.0	3	1	1.2

Thanks