



# Update on crystalline oxides coatings

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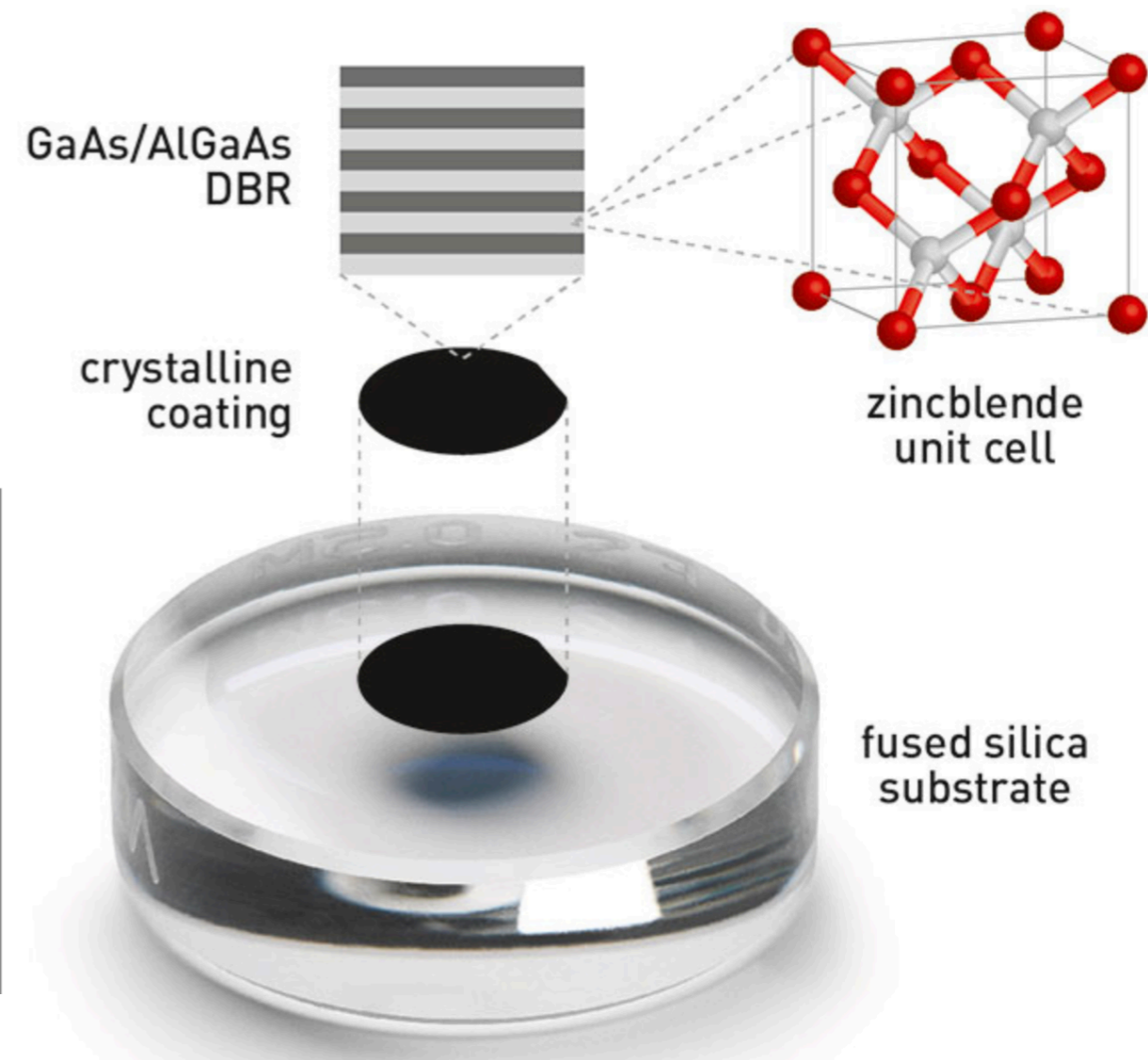
Vlaanderen  
is ondernemen



# Crystalline materials

- GaAs based mirror coatings: G. Cole, S. Penn et al.

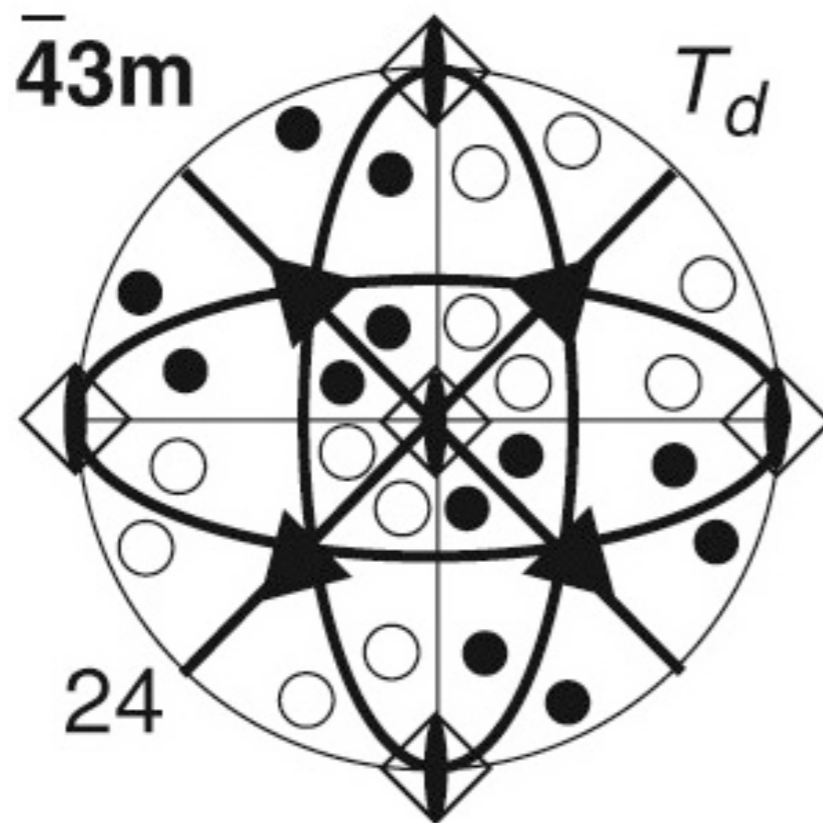
**THORLABS**  
**Supermirrors**



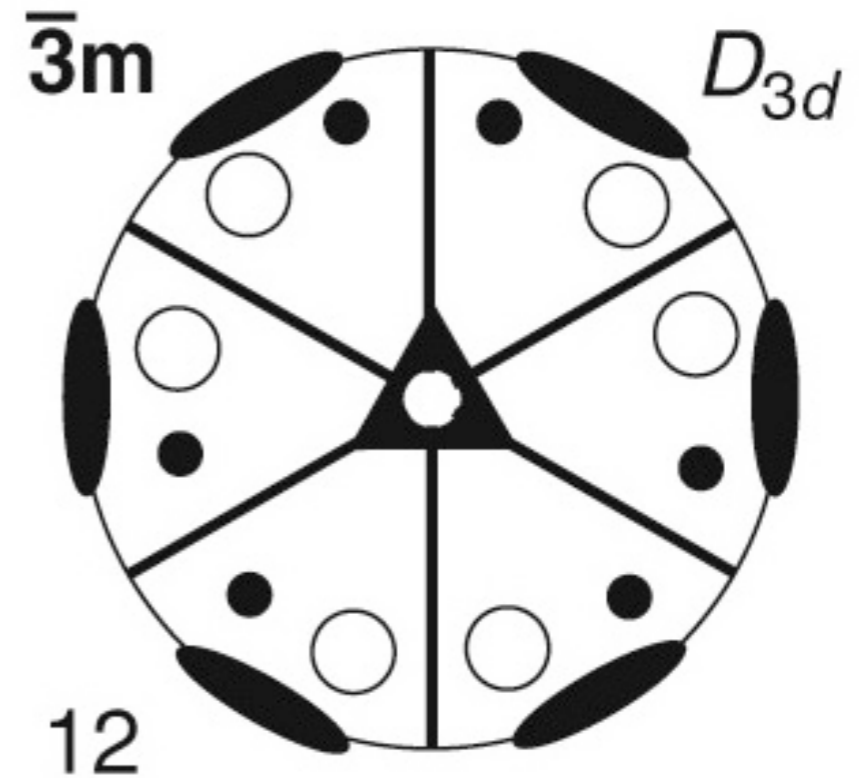
Key Specifications	
Center Wavelength	Between 900 nm and 2.0 μm
Reflectance	>99.99% (Typical) >99.999% (Max)
Substrate Material	Typically Fused Silica (Other Materials Possible)
Loss Angle <sup>a</sup>	<4 x 10 <sup>-5</sup> at 300 K <5 x 10 <sup>-6</sup> at 10 K

# Point symmetries

GaAs



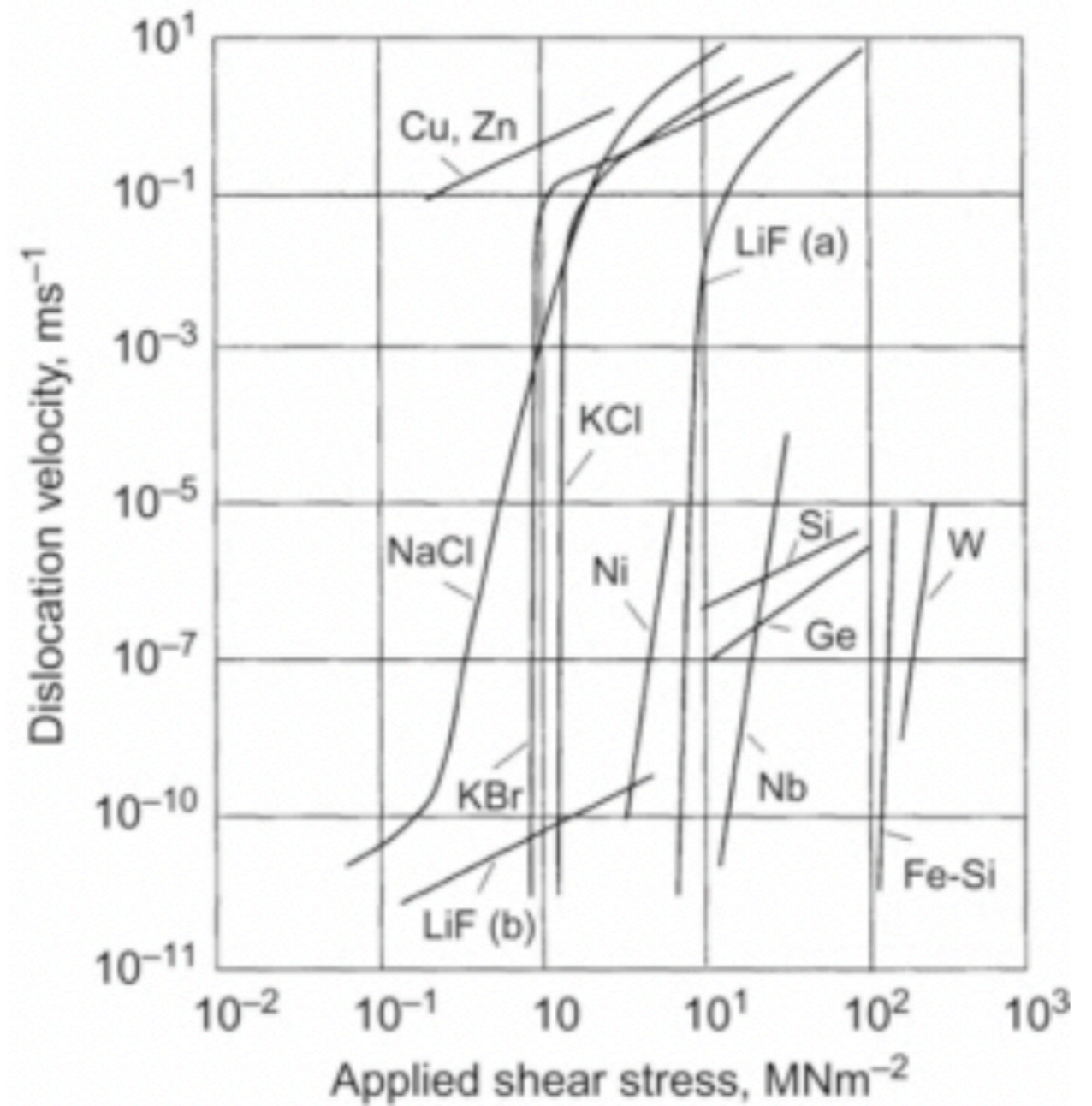
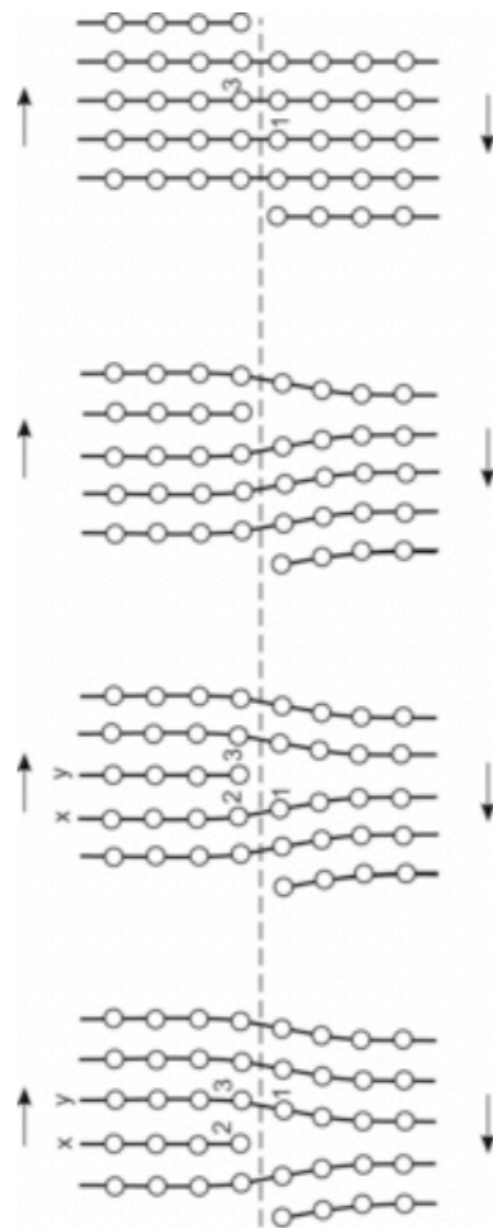
Ga<sub>2</sub>O<sub>3</sub>



Different symmetries => origin of losses

# Point symmetries

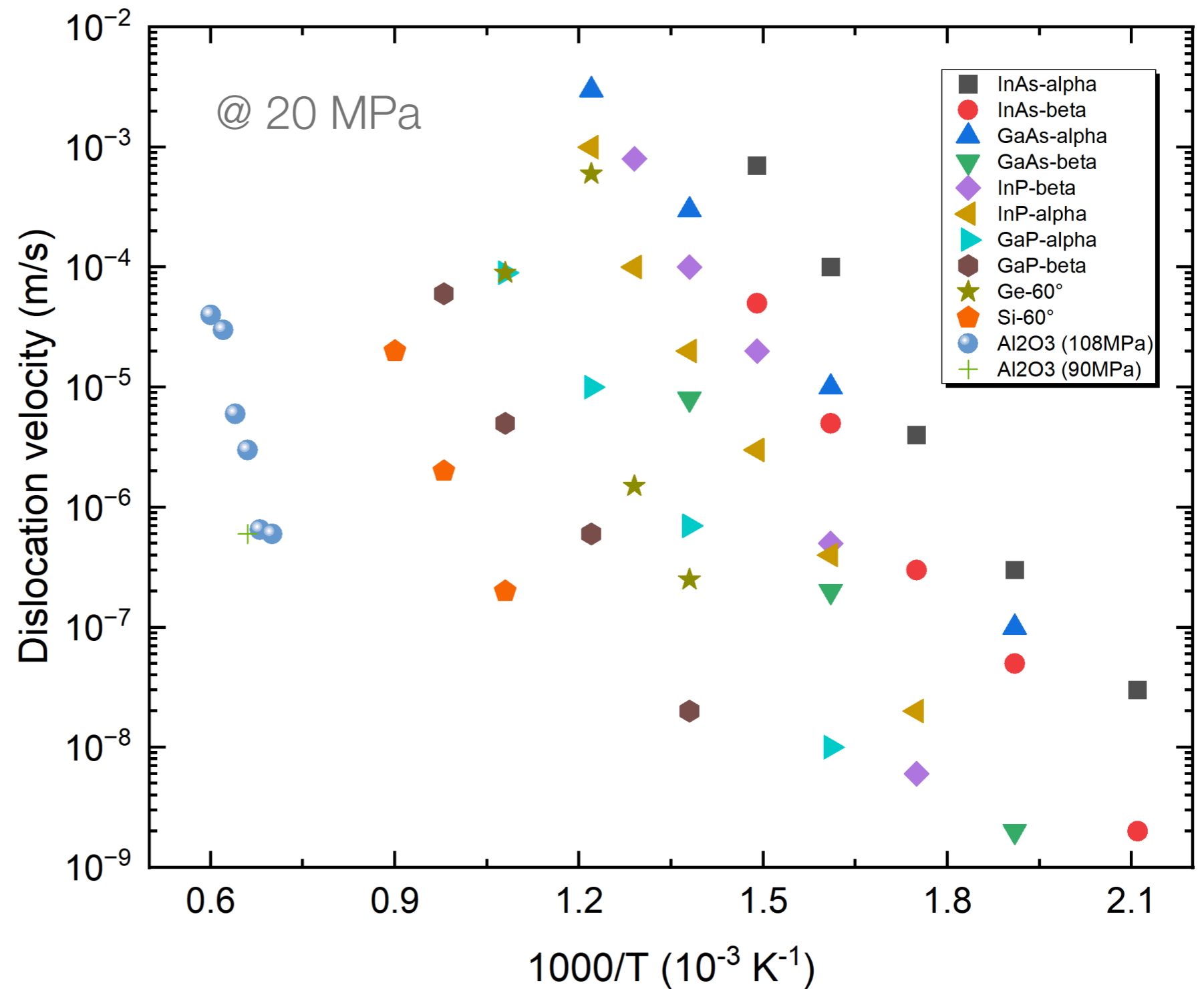
- Dislocations



Introduction to dislocations, Hull

# Point symmetries

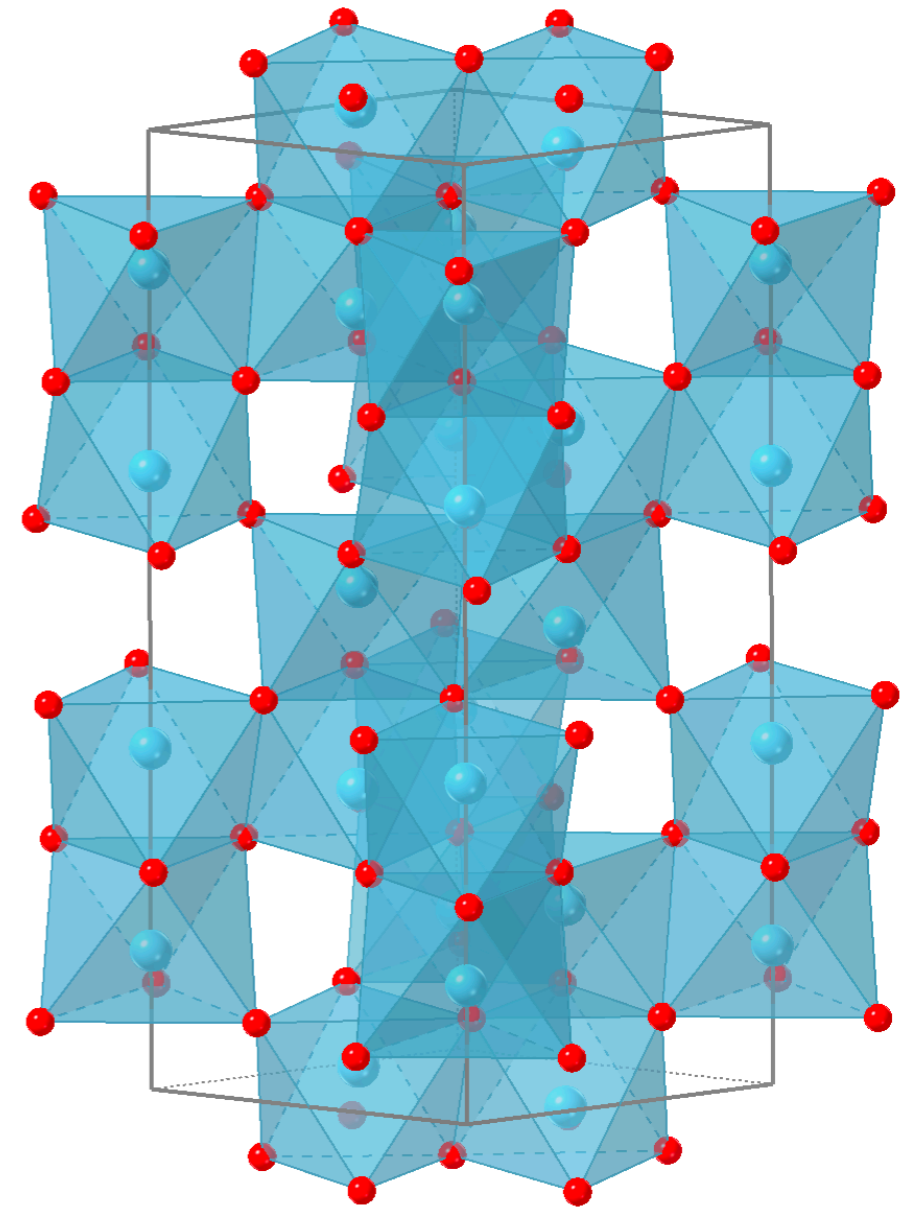
- Dislocations



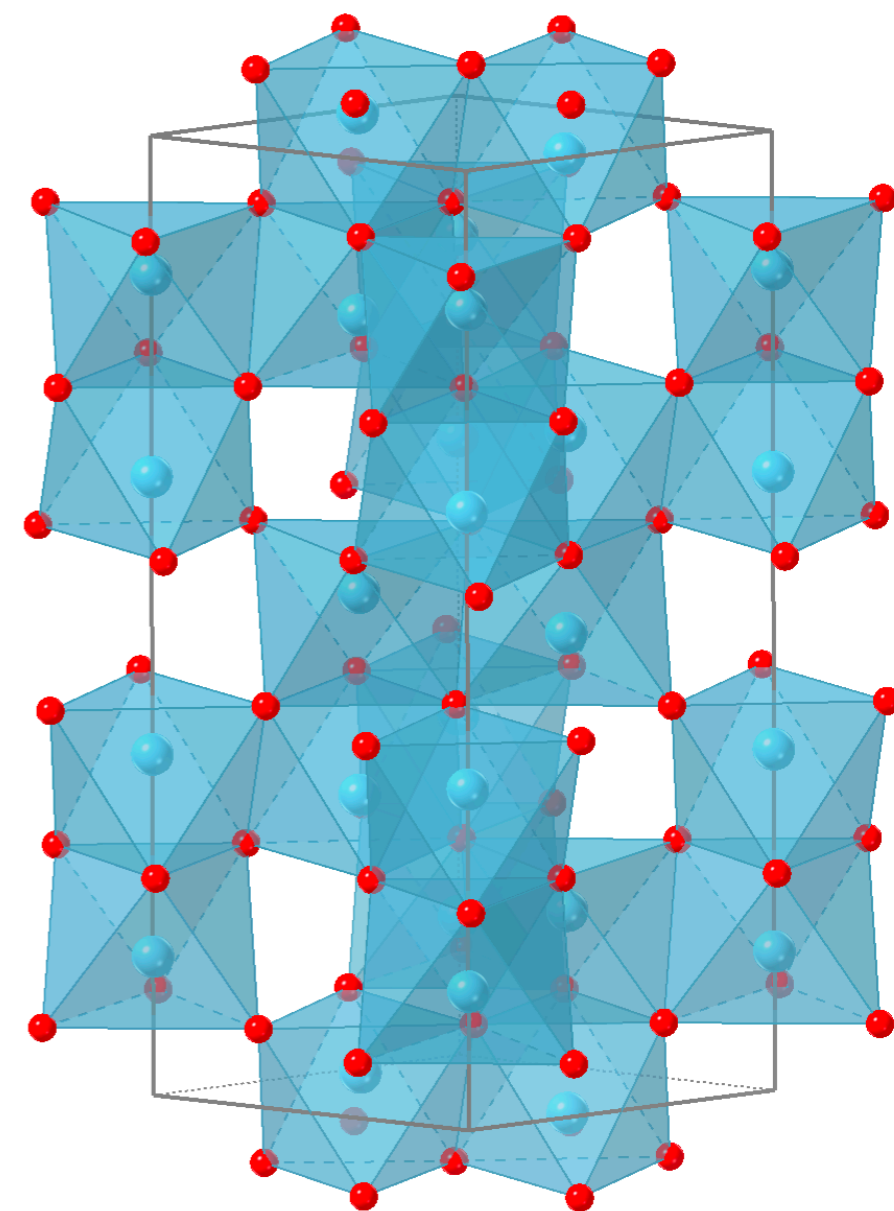
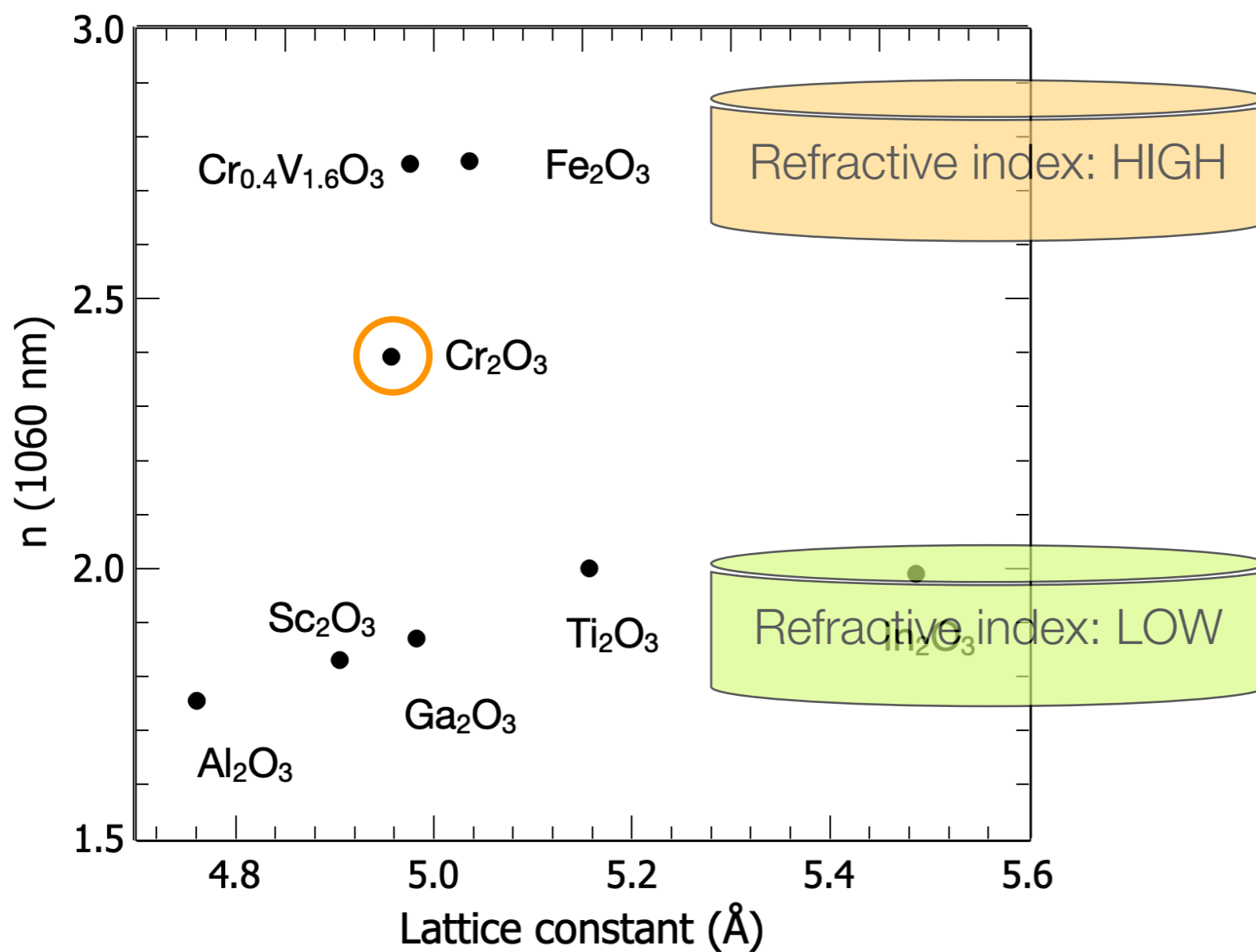
# Corundum structures

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- Why study these ?
  - $AAO_3$
  - Same structure as sapphire
  - Spacegroup 167  $R\bar{3}c$
  - Mechanical loss angle of sapphire **crystals**  $\sim 10^{-9}$
  - 6 layers of rotated  $MO_6$  octahedra
  - Solid solutions

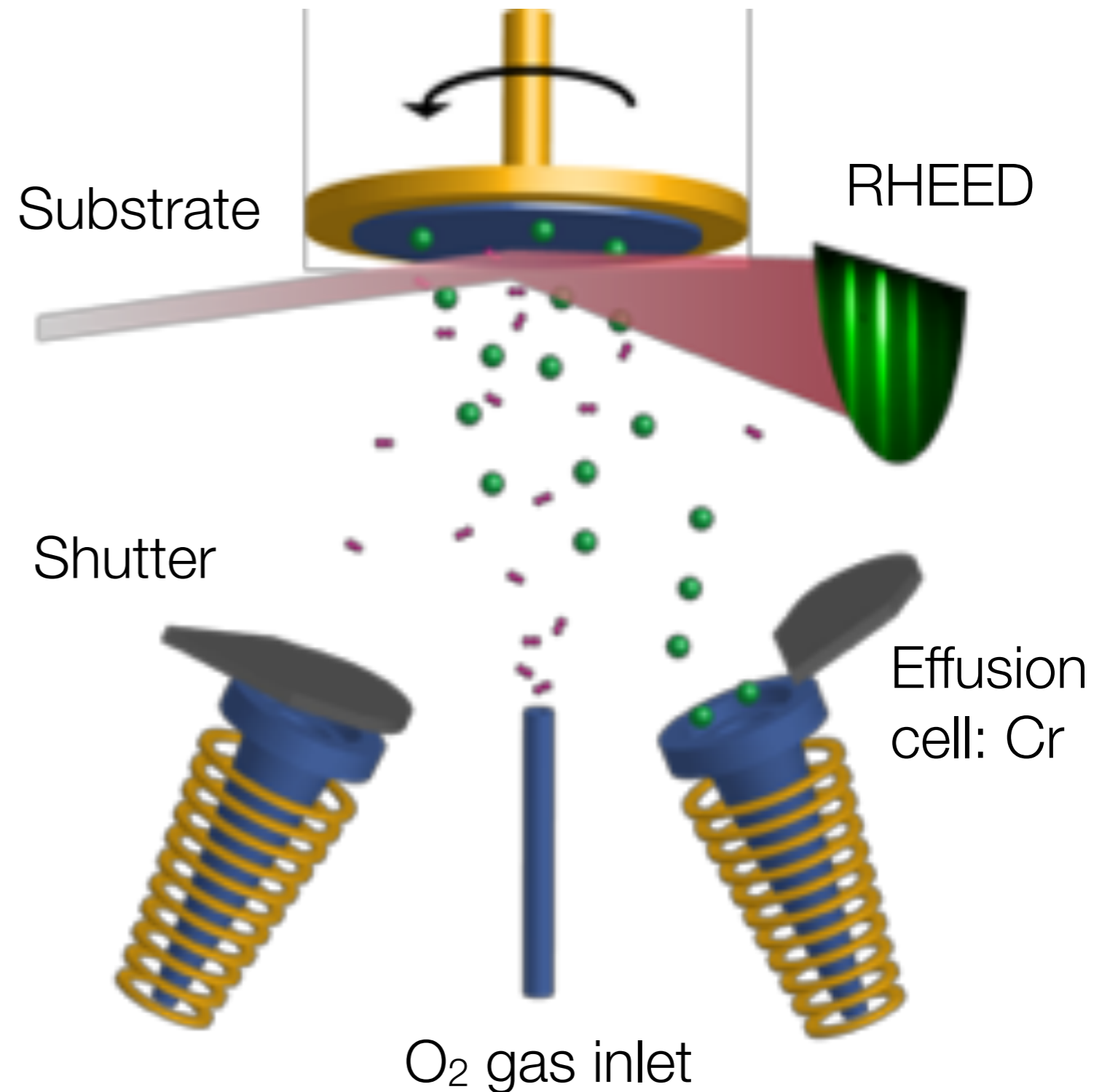


# Corundum structures



# Molecular Beam Epitaxy

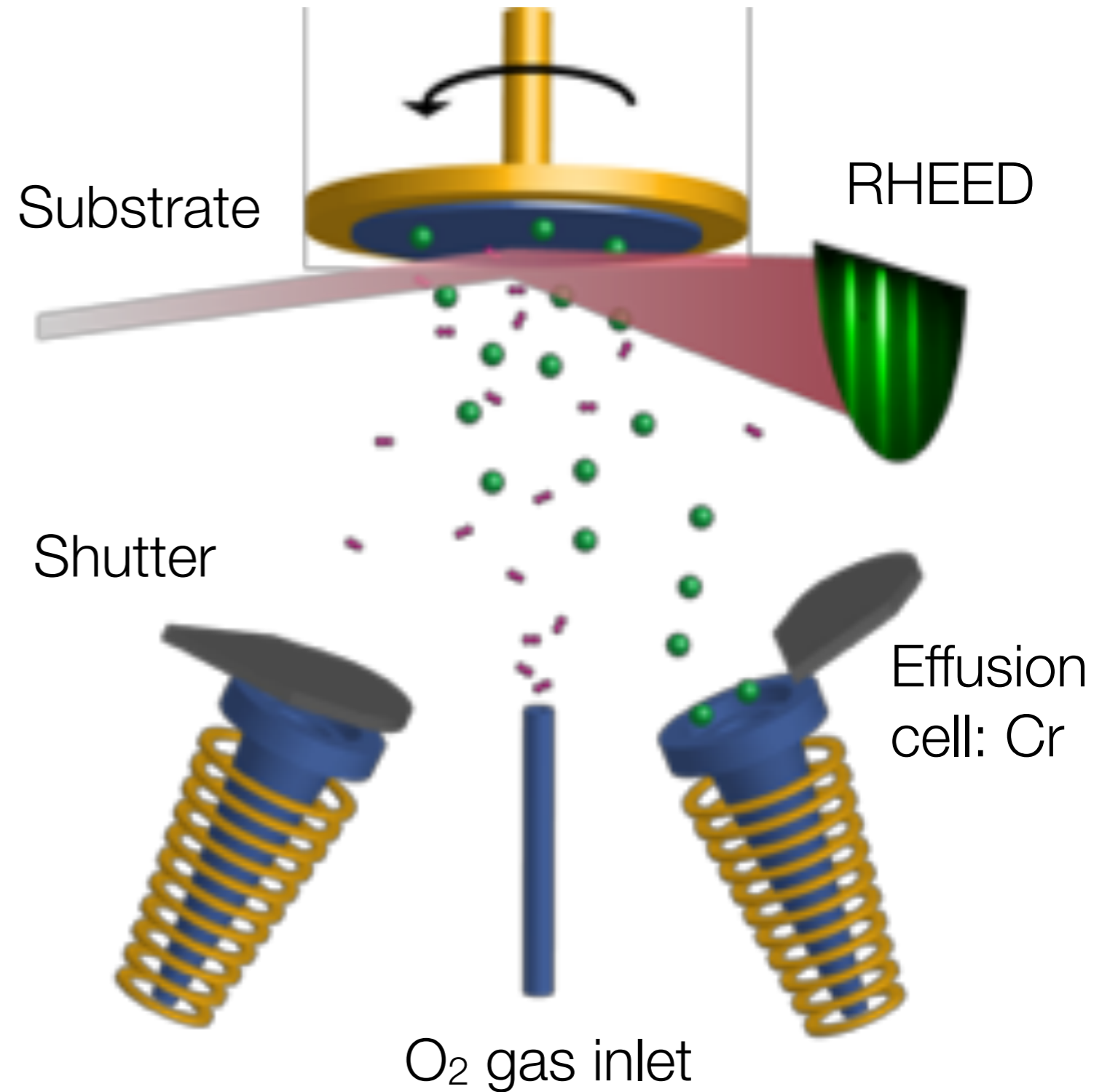
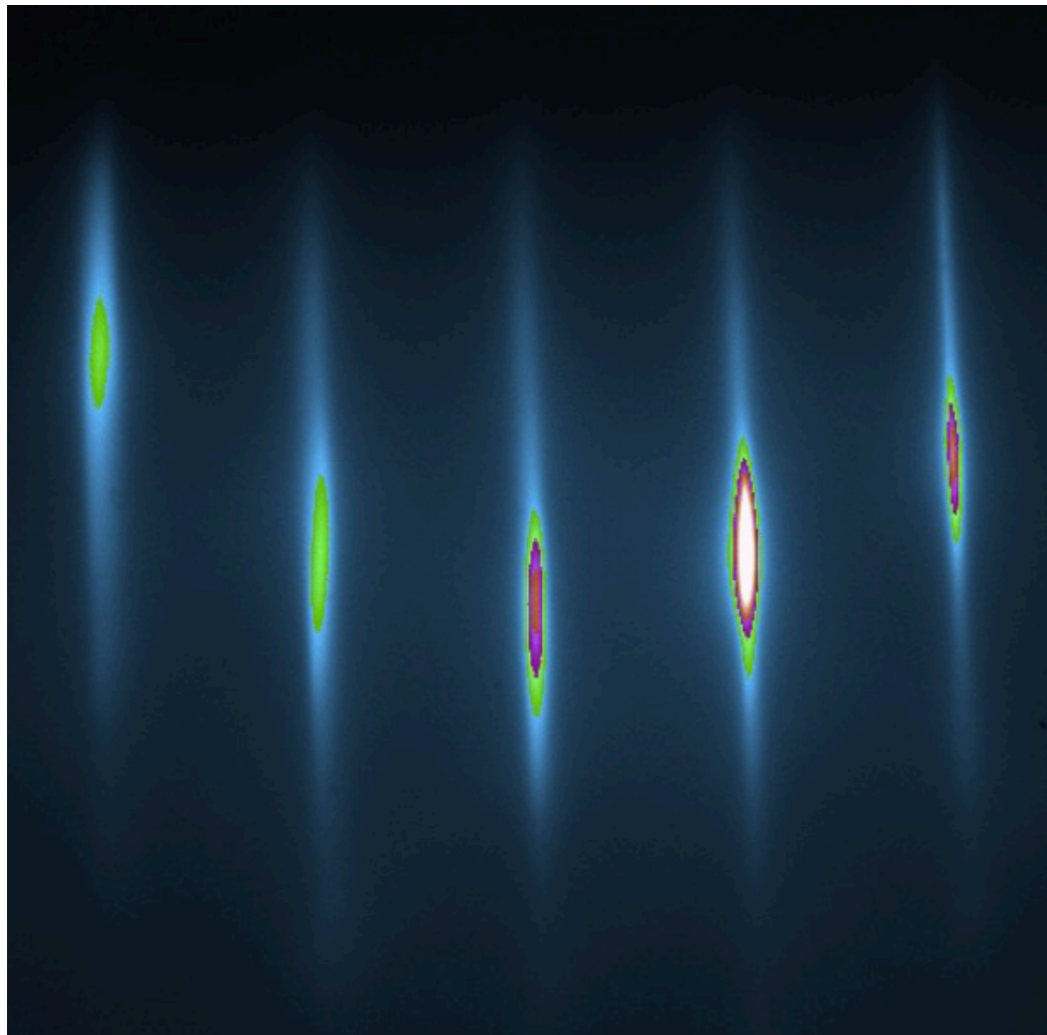
- Ultrahigh vacuum
- In-situ monitoring
- Shutter control
- Highest purity
- Highest quality





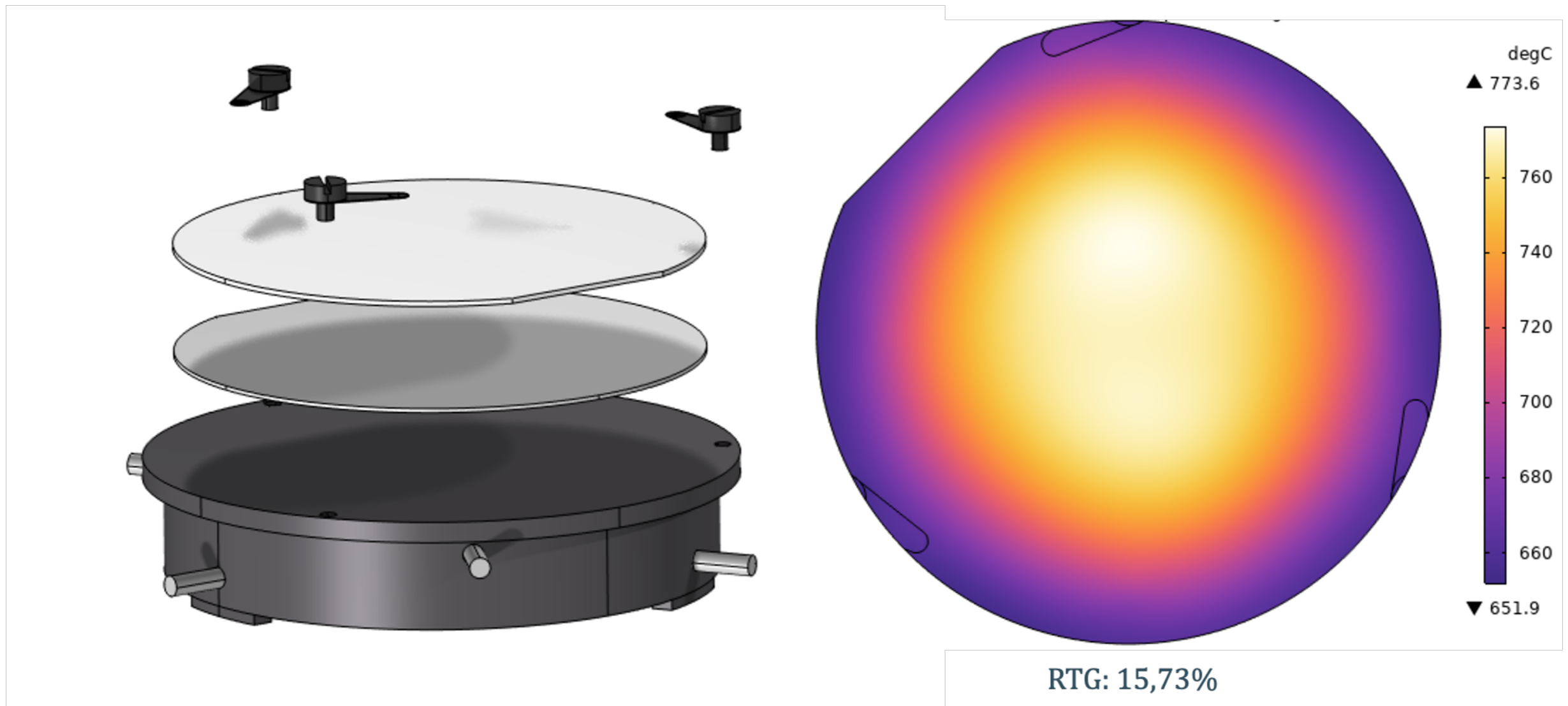
# RHEED

- 500 nm  $\text{Cr}_2\text{O}_3$  /  $\text{Al}_2\text{O}_3$



# Temperature uniformity

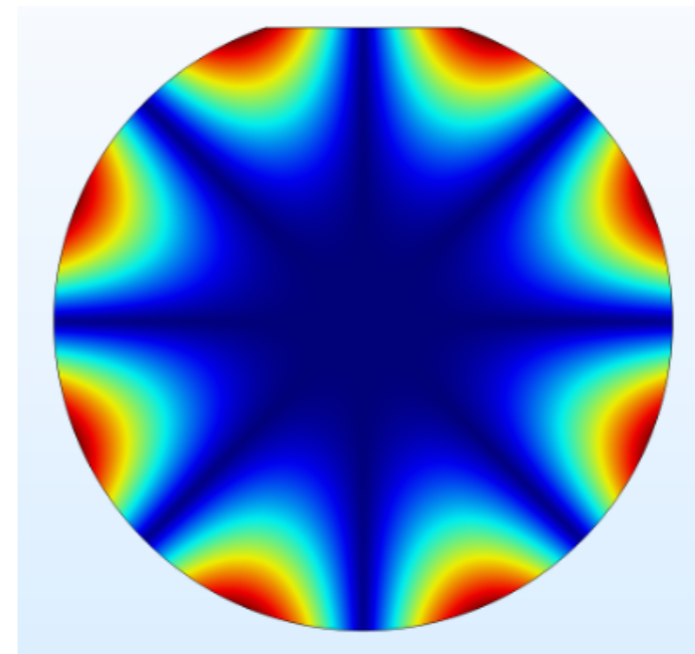
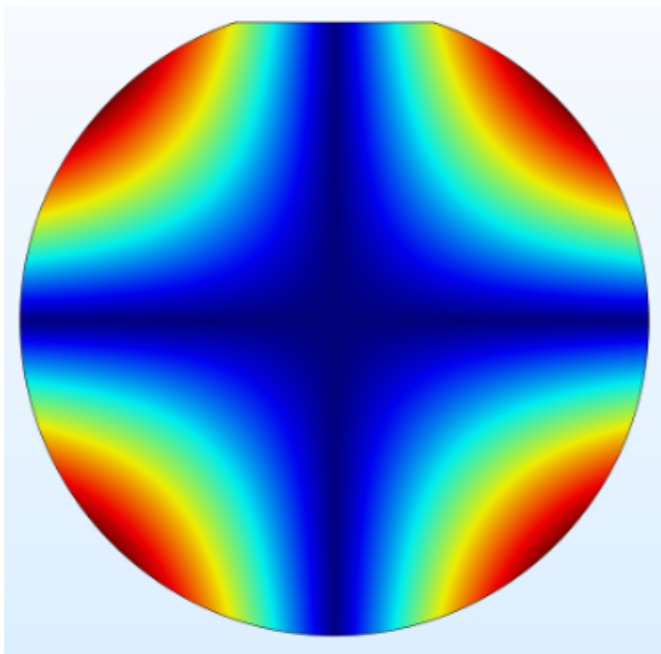
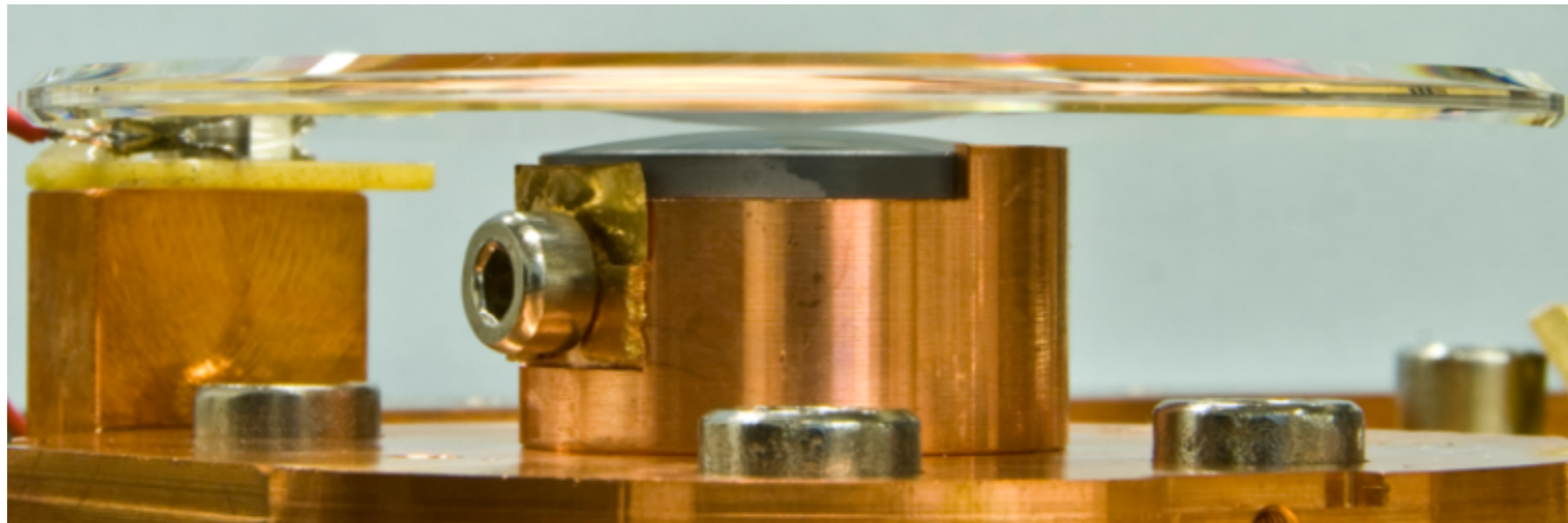
- Original design



RTG is the relative temperature gradient, namely  $\frac{\Delta T}{T_{\max}} \cdot 100$

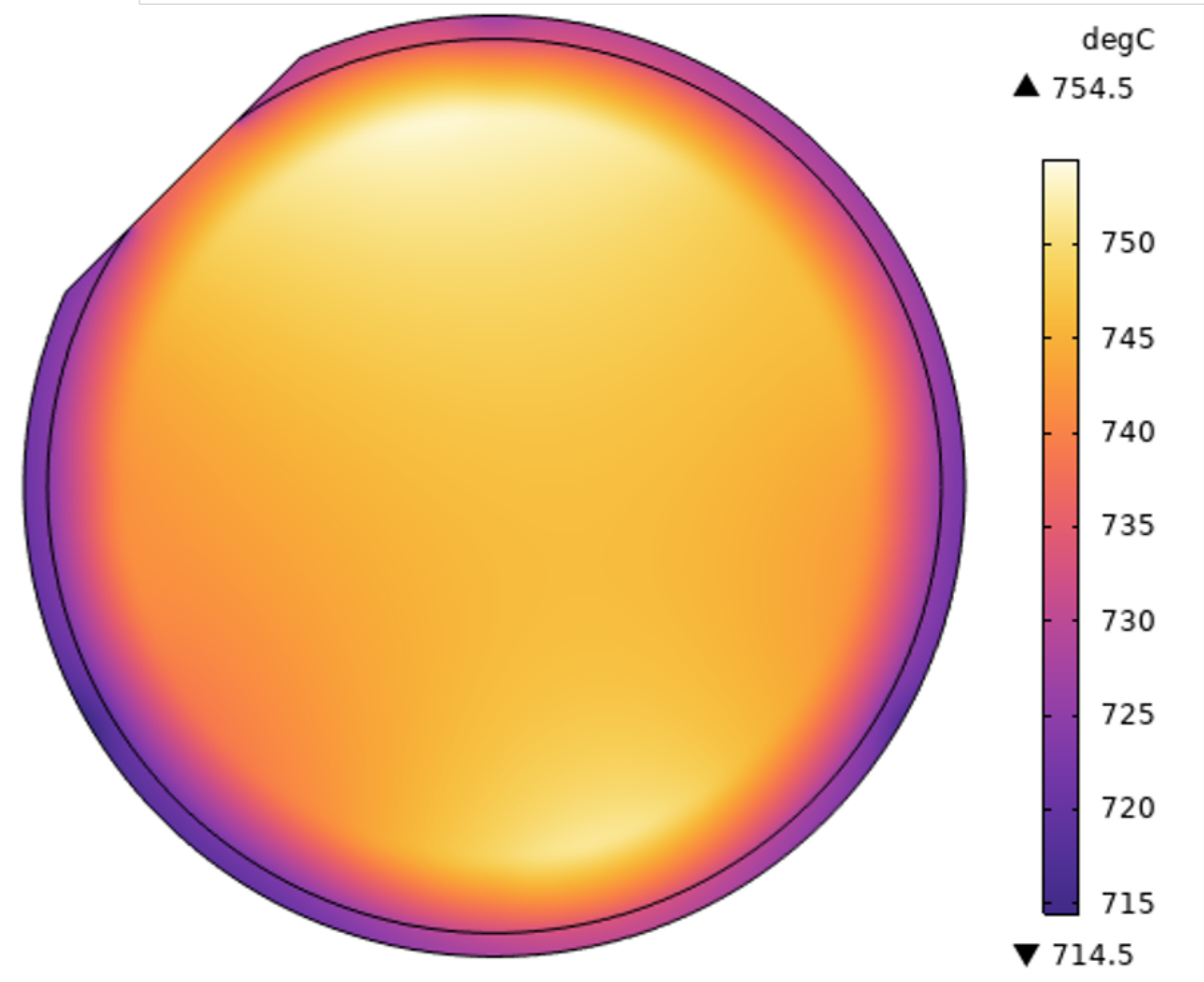
# Mechanical losses

- Method: Gentle Nodal Suspension



# Temperature uniformity

- New design

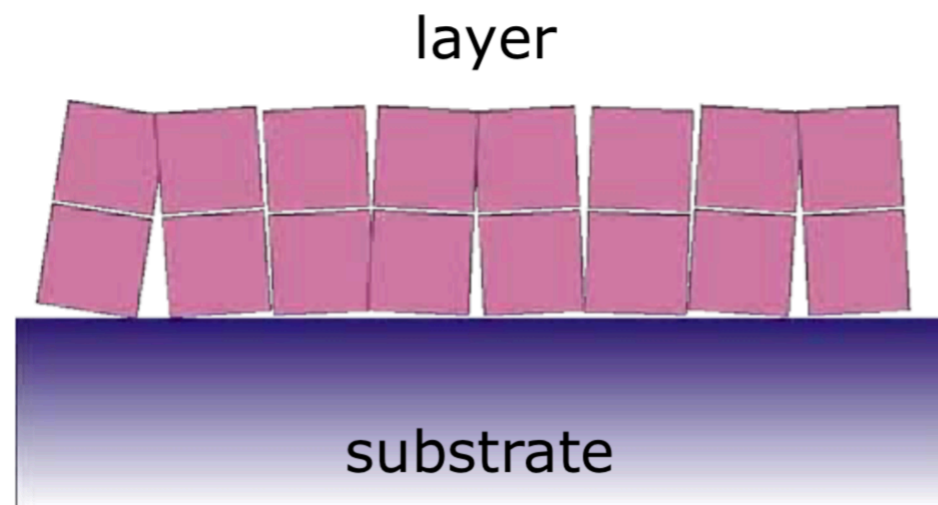


RTG: 5,30%

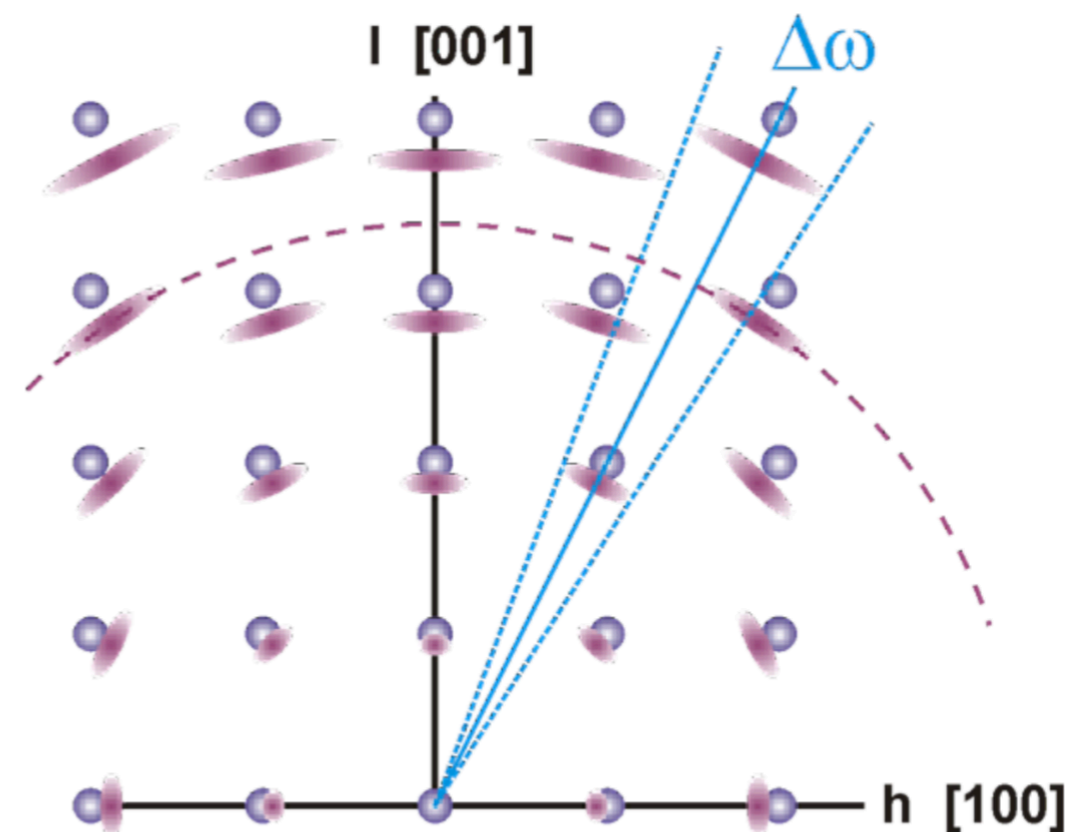
RTG is the relative temperature gradient, namely  $\frac{\Delta T}{T_{\max}} \cdot 100$

# Crystalline films

- Quality criterium: X-ray diffraction rocking curve



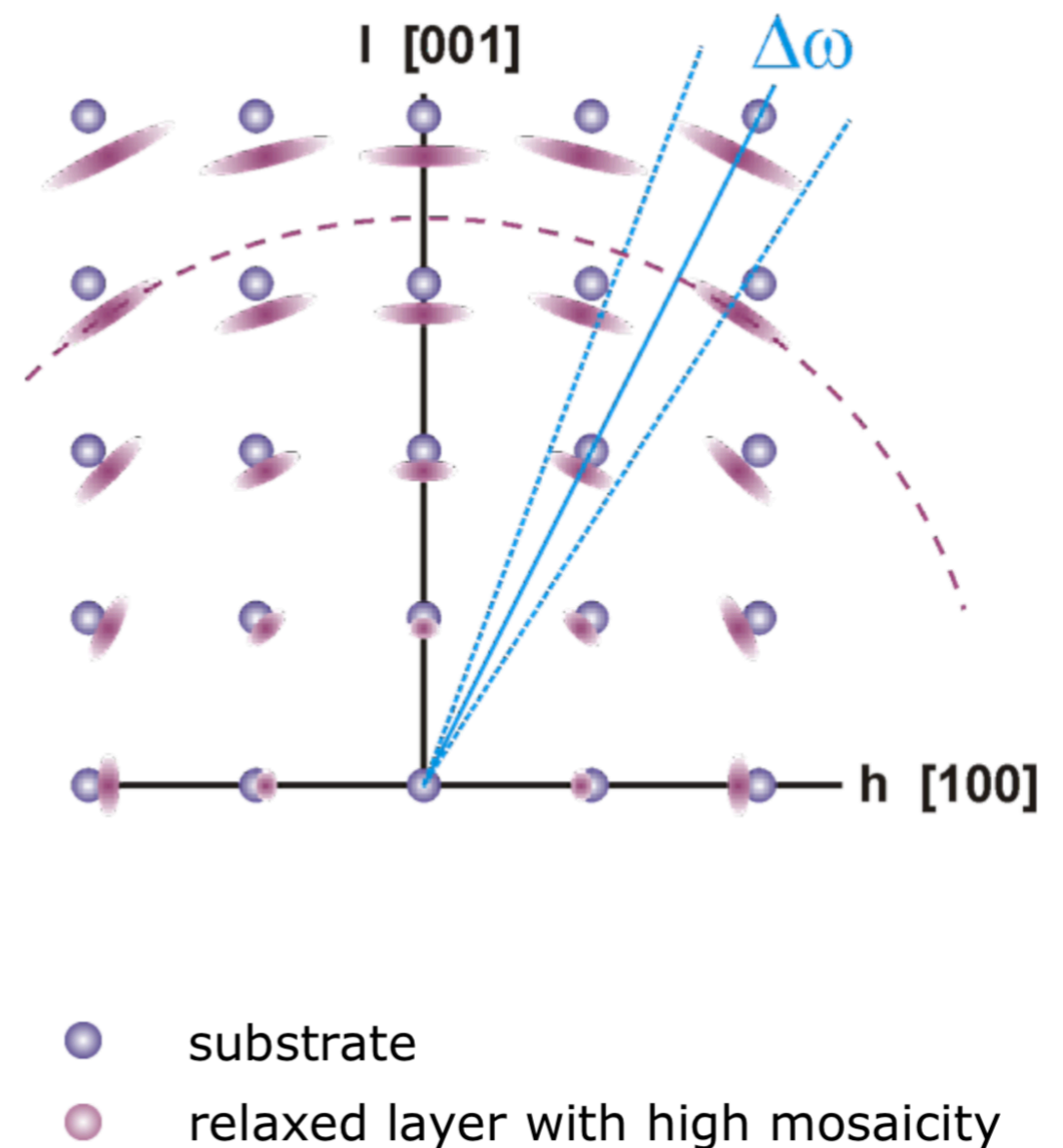
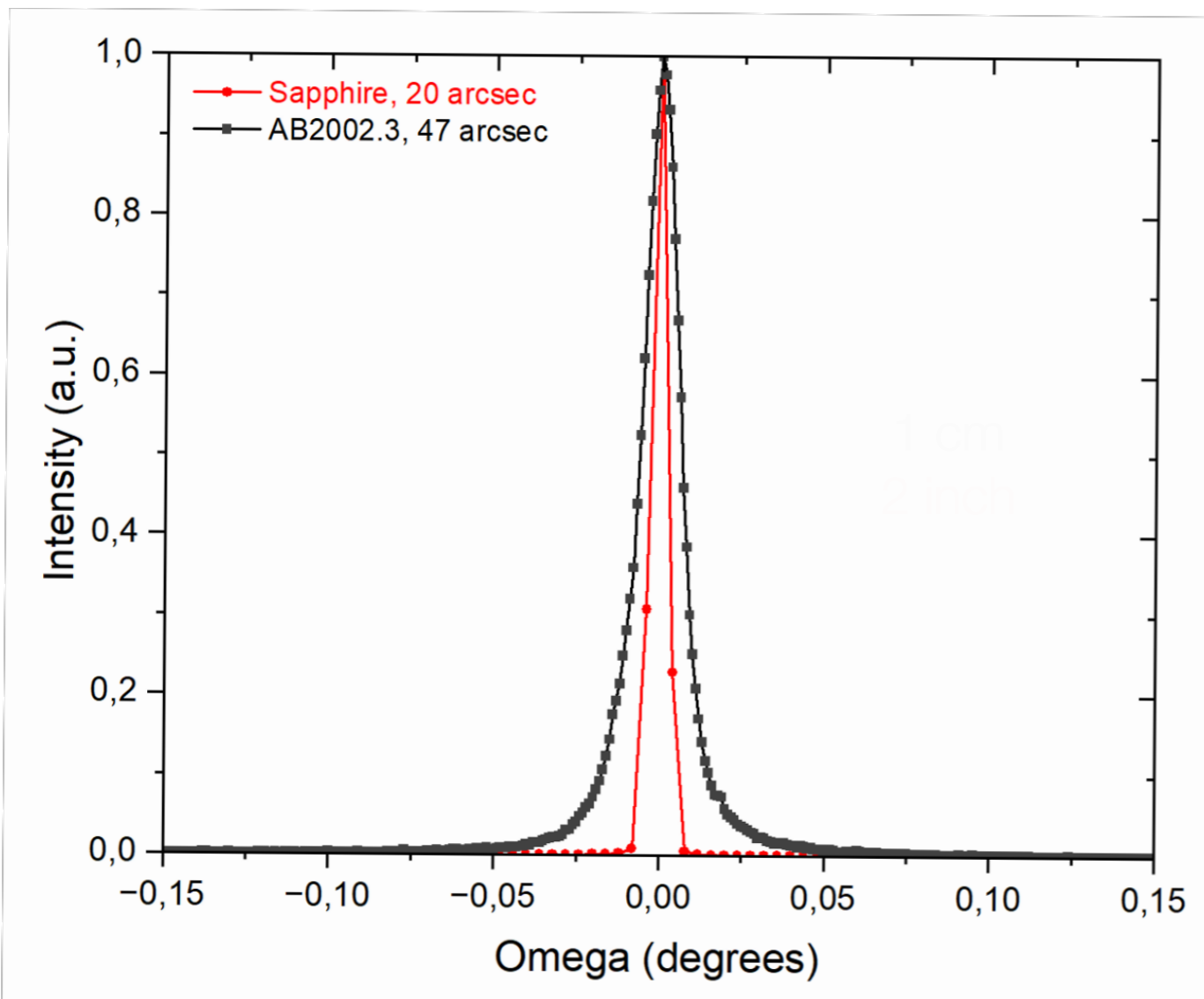
Mosaicity causes a smearing of the reflection on a circle around (000).



- substrate
- relaxed layer with high mosaicity

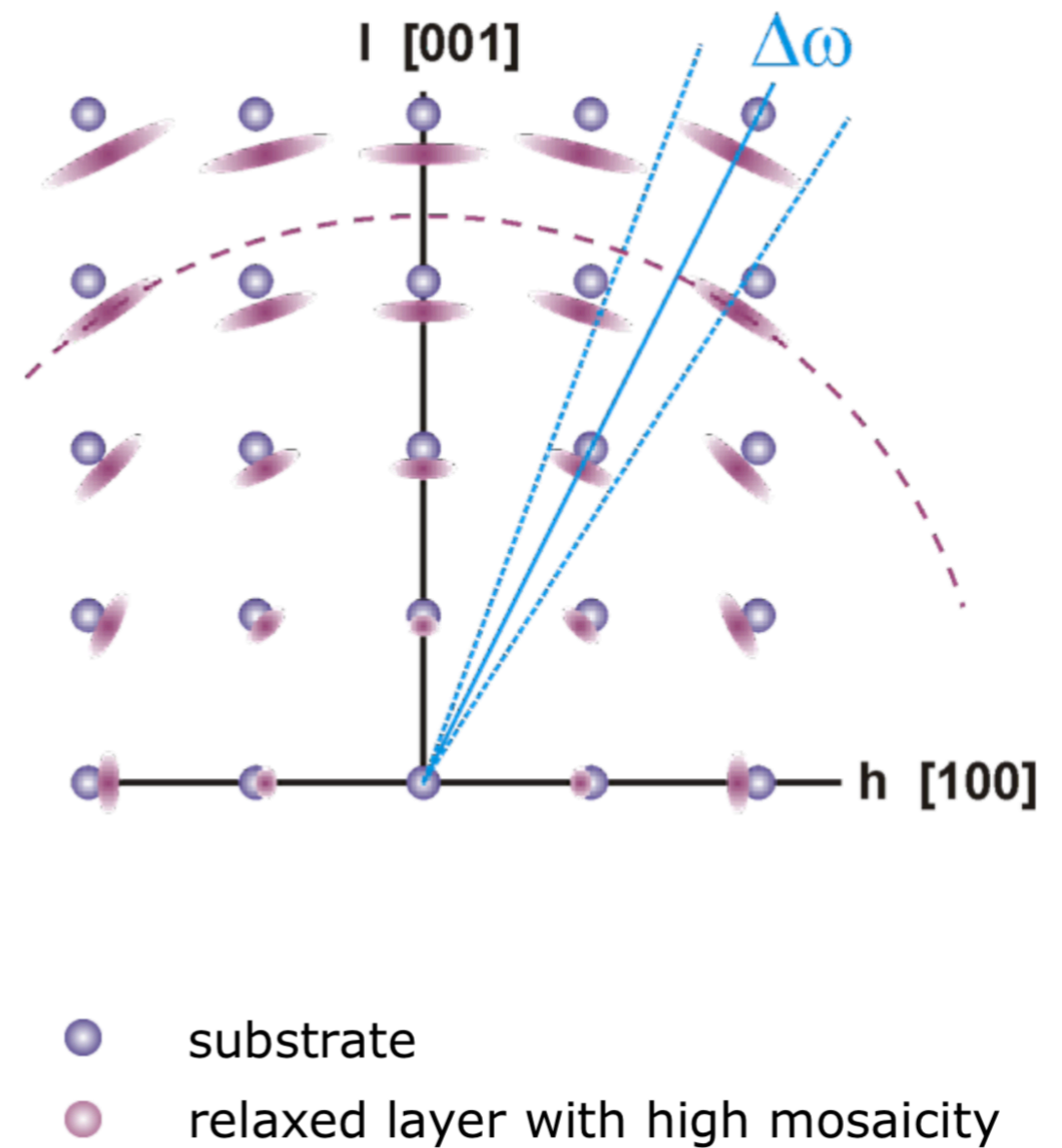
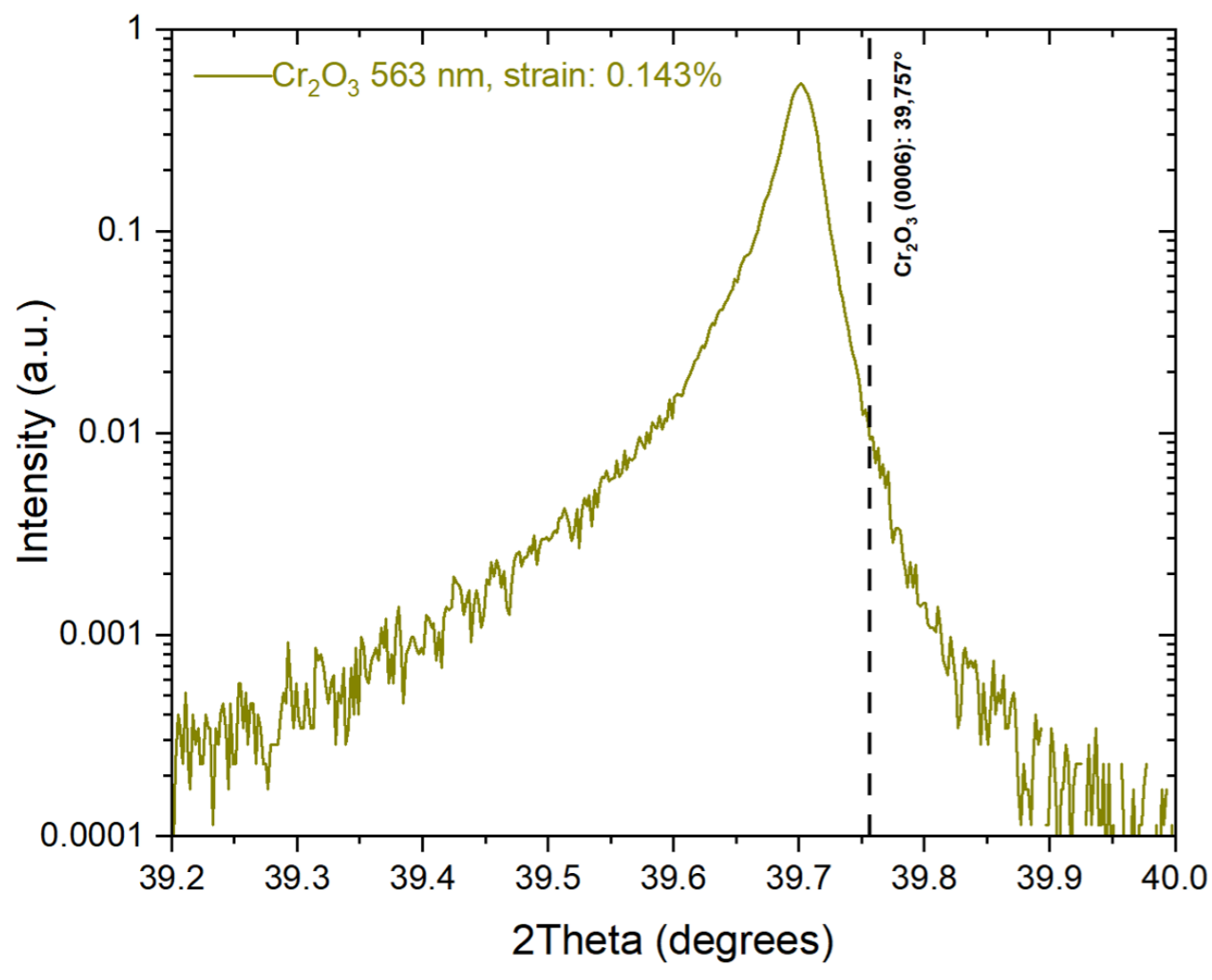
# Crystalline films

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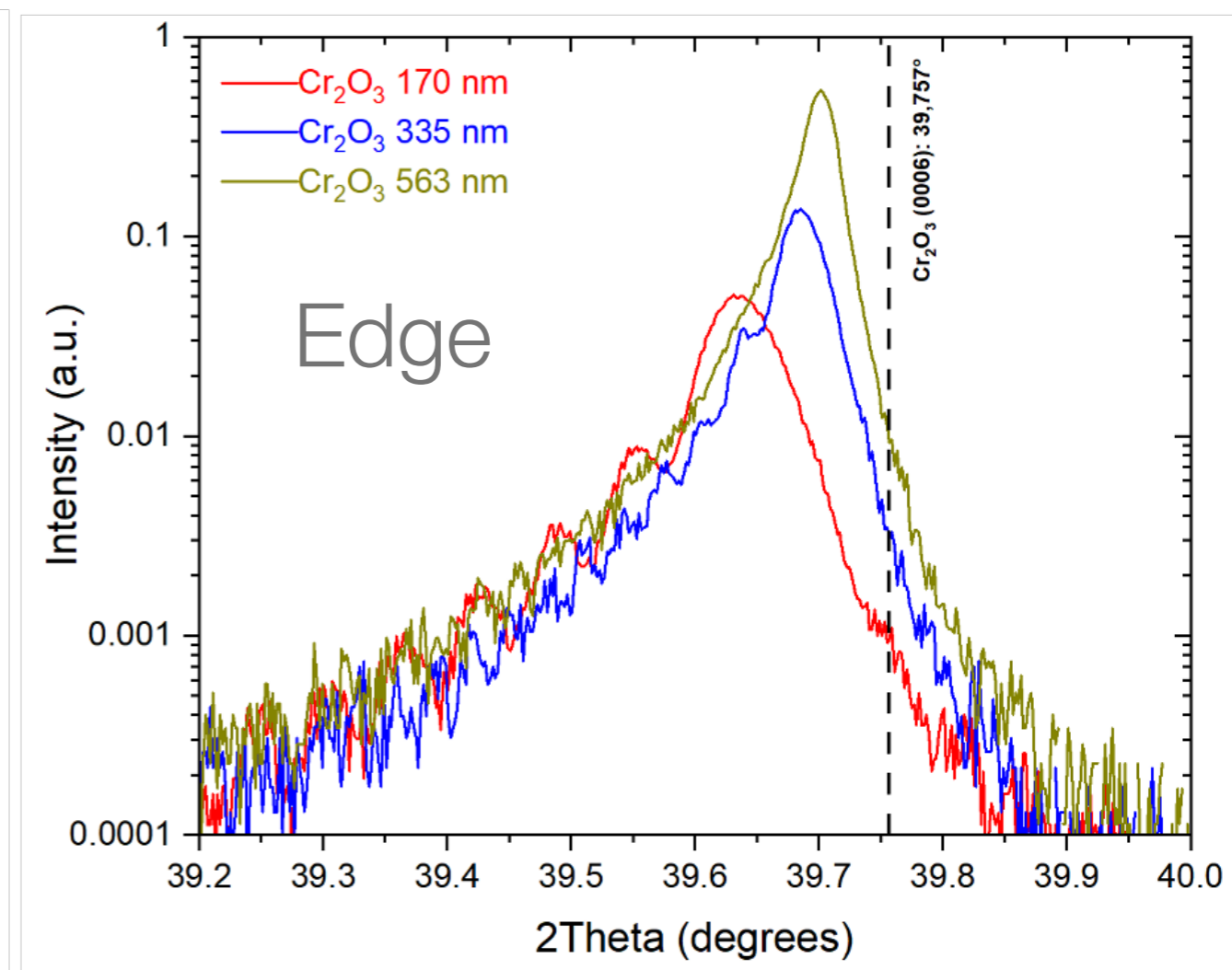
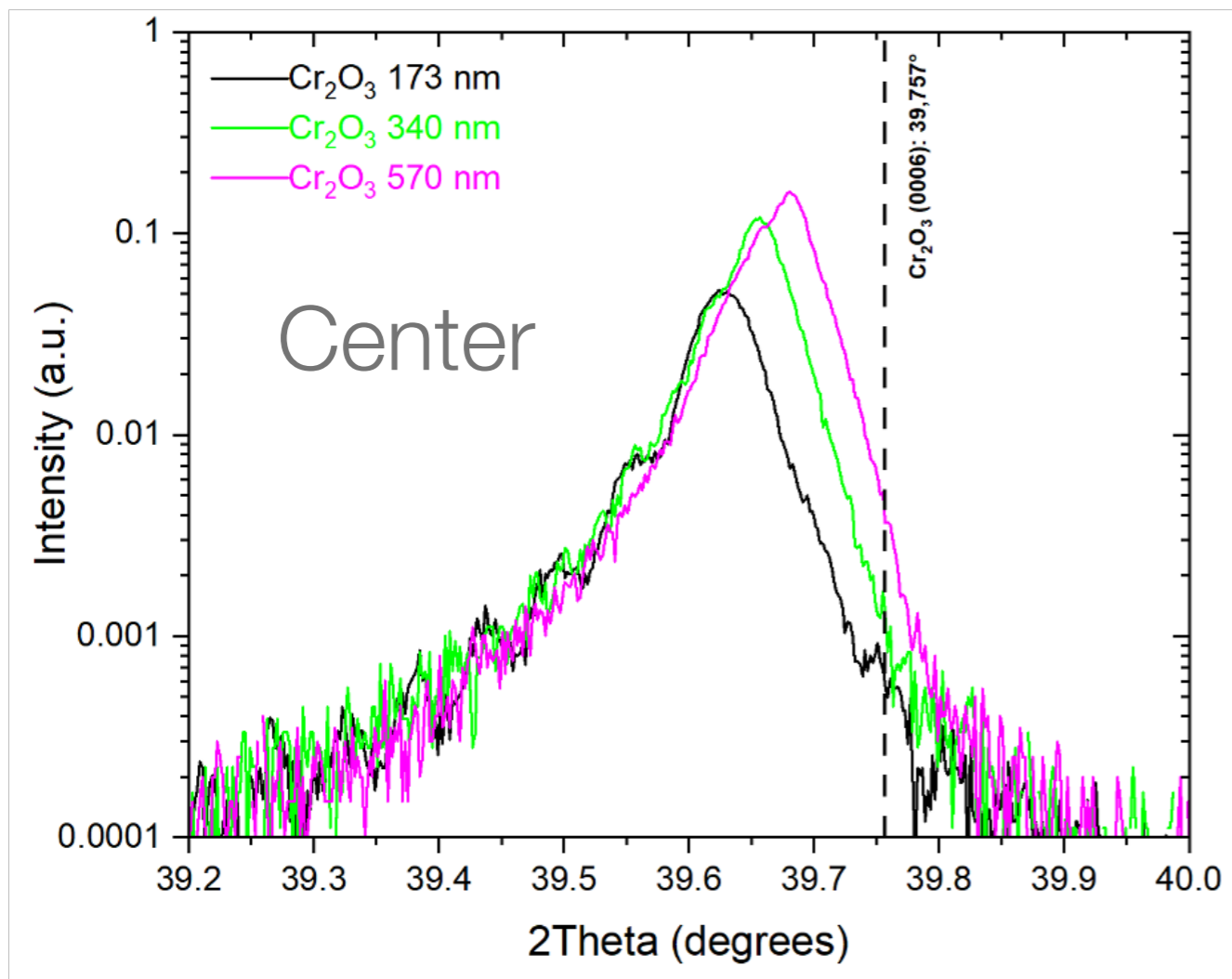
# Crystalline films

- X-ray diffraction : strain



# Crystalline films

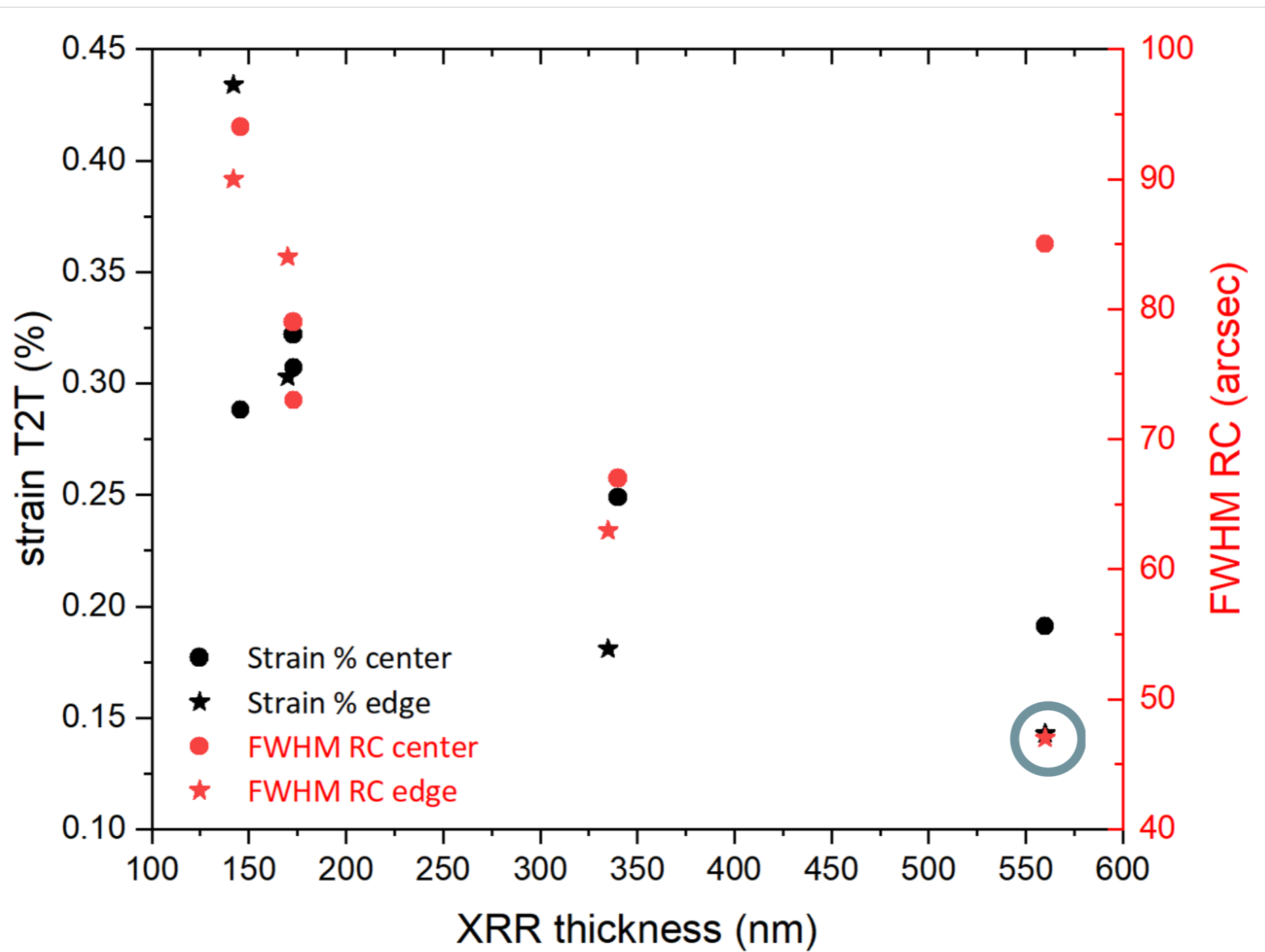
- X-ray diffraction : strain





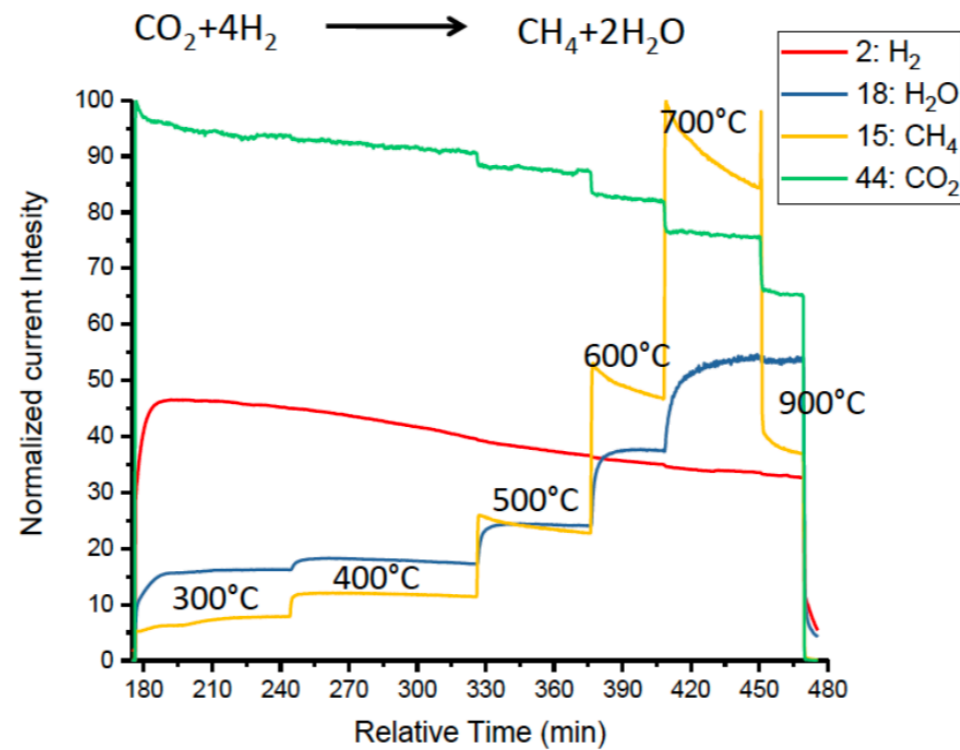
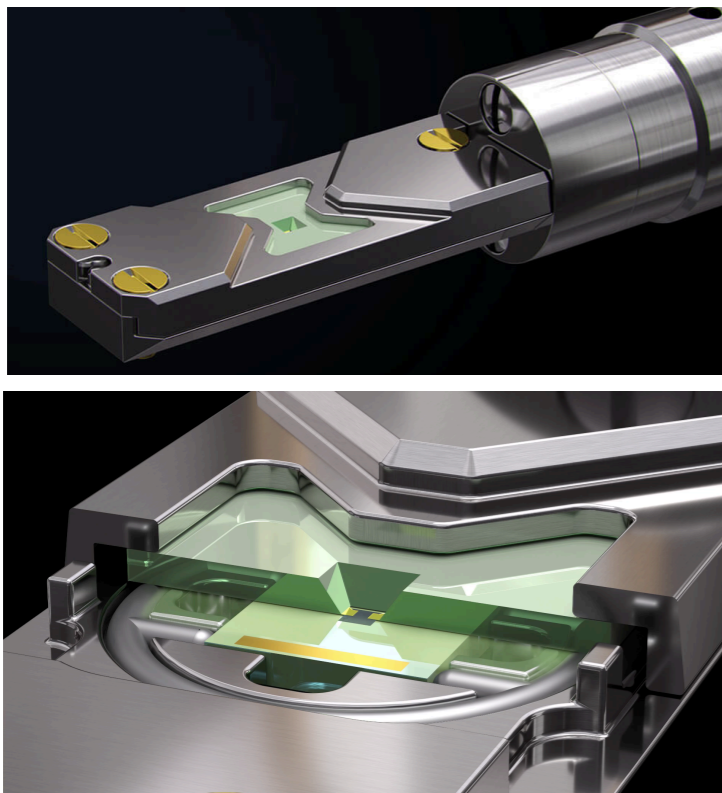
# Crystalline films

- Strain and rocking curve

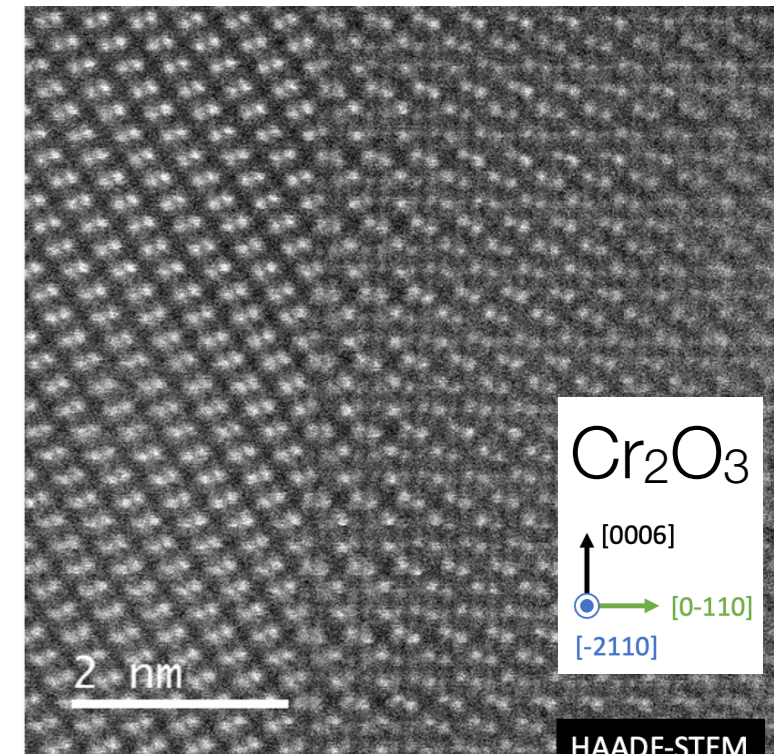


# Oxide Characterization

- (S)TEM, EDX, EELS
- In-situ heating + cooling with reactive gases



CO<sub>2</sub> methanation using a nickel-based catalyst



HAADF-STEM

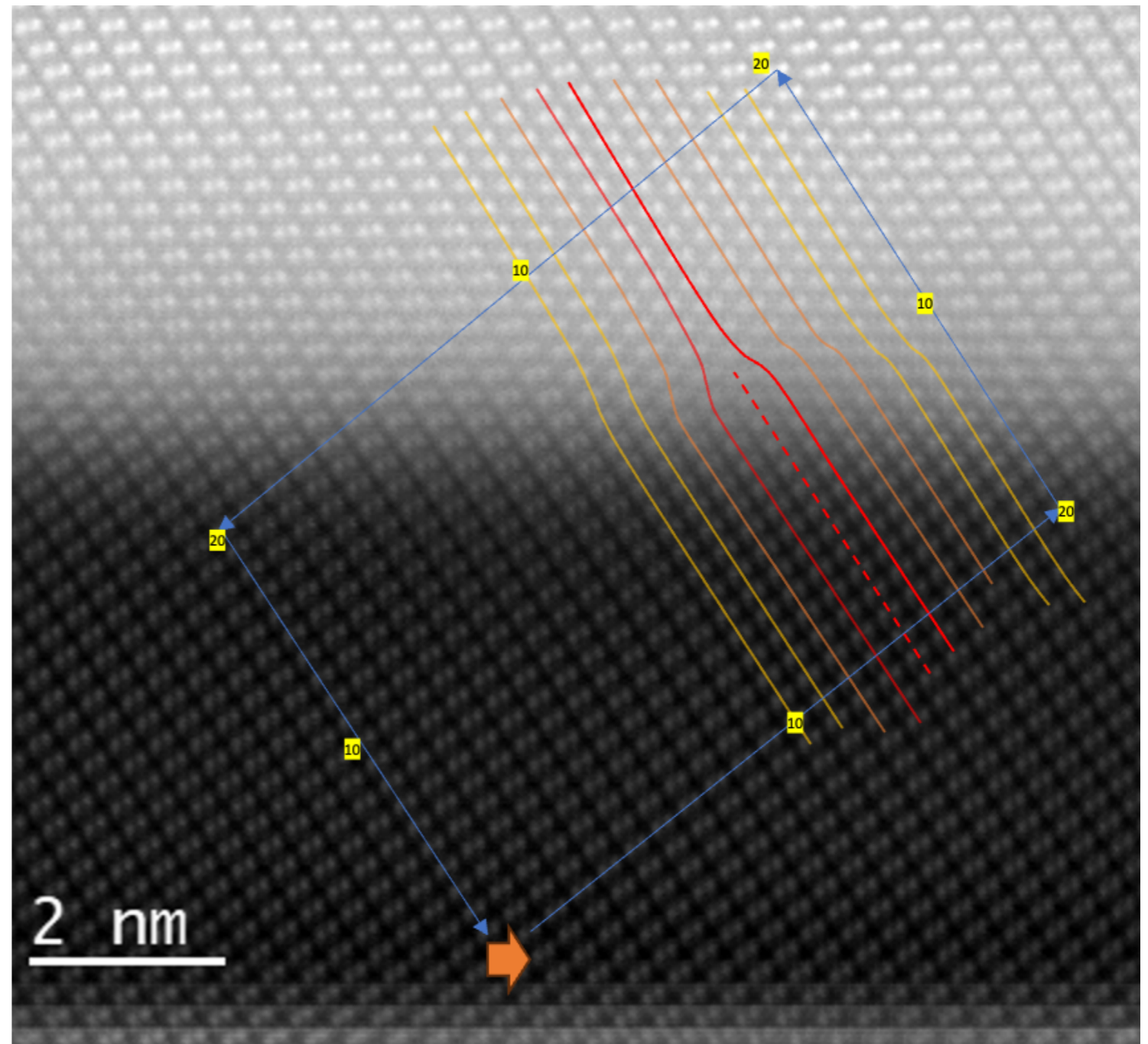
# Crystalline films

- Dislocations

$|b| = 4.14 \text{ \AA}$   
 Measured averaging 10  
 peak-to-peak distances.

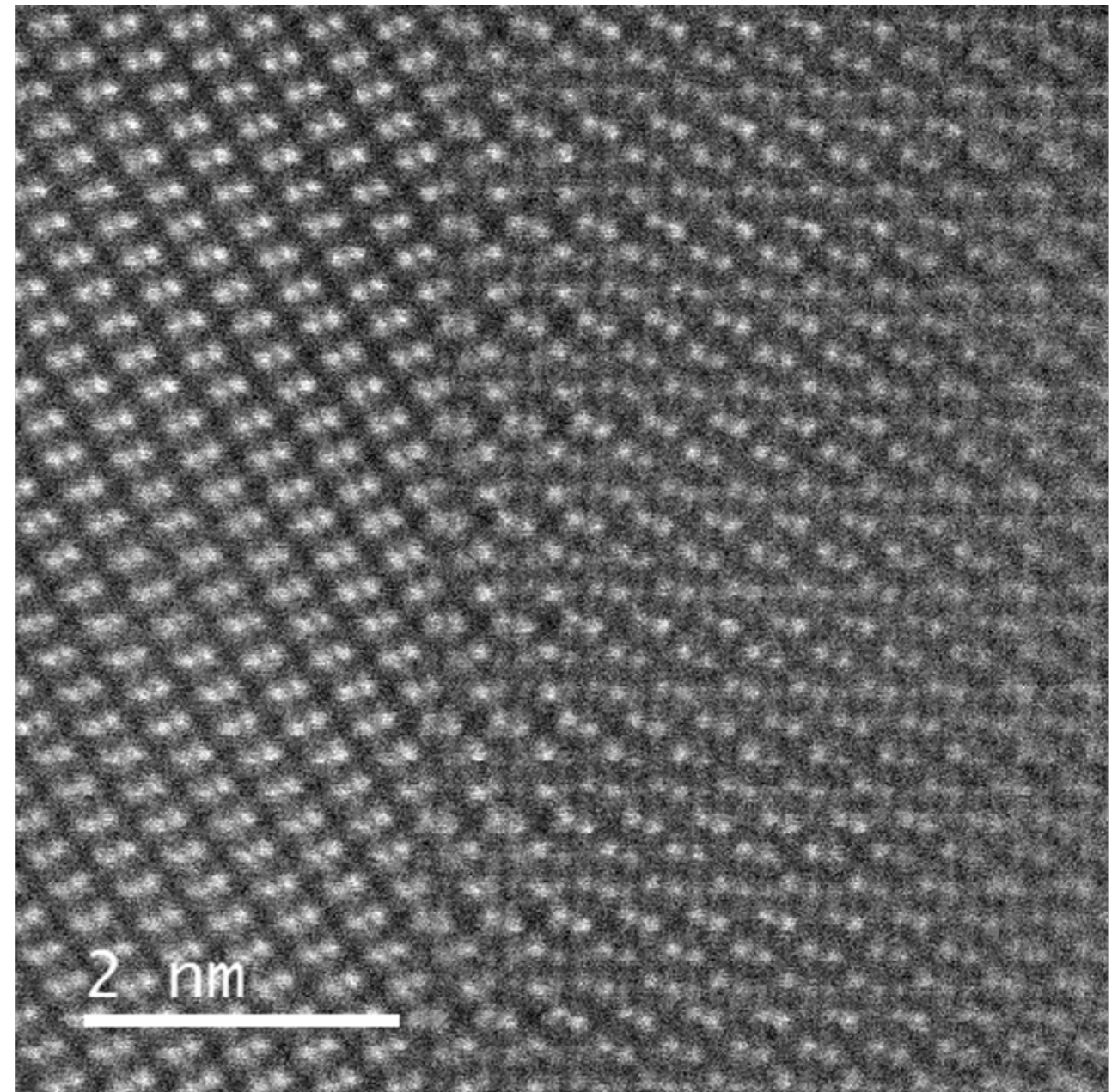
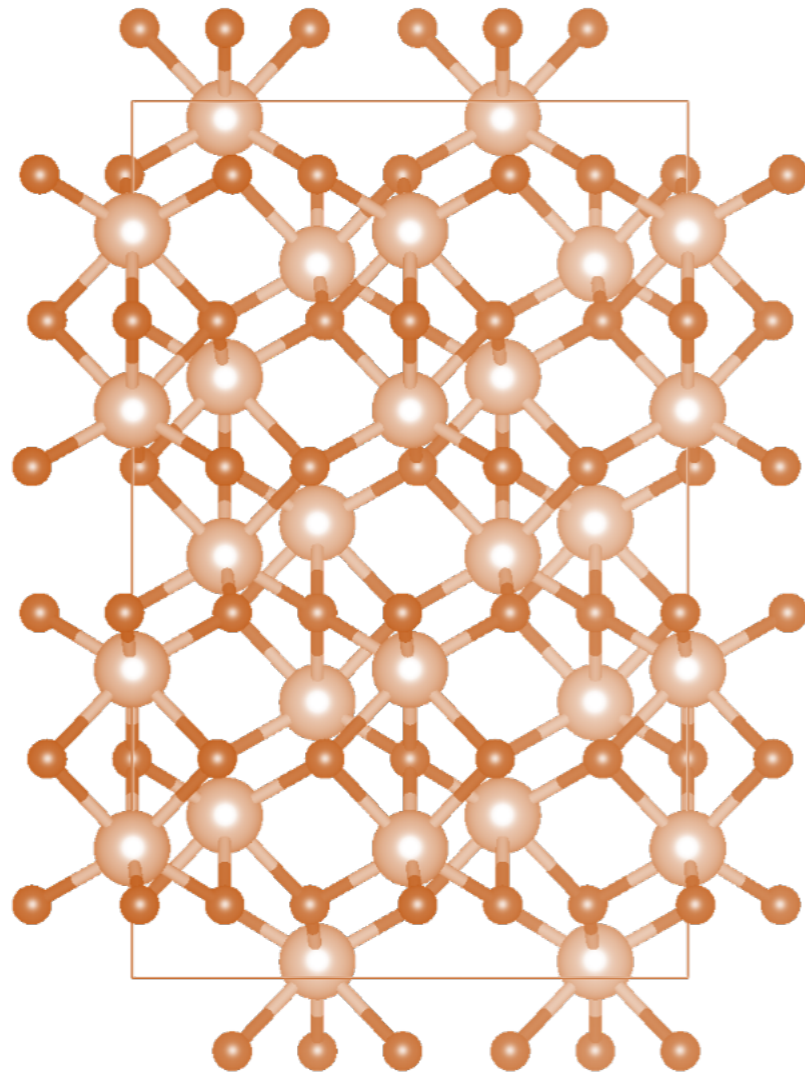
$$|b| = 4.14 \text{ \AA} = \left| \frac{1}{2} \times [0\bar{1}10] \right|$$

$$|b| = 4.14 \text{ \AA} = \frac{\sqrt{3}}{2} a_{\text{sapphire}}$$



# Crystalline films

- Twin boundaries ?

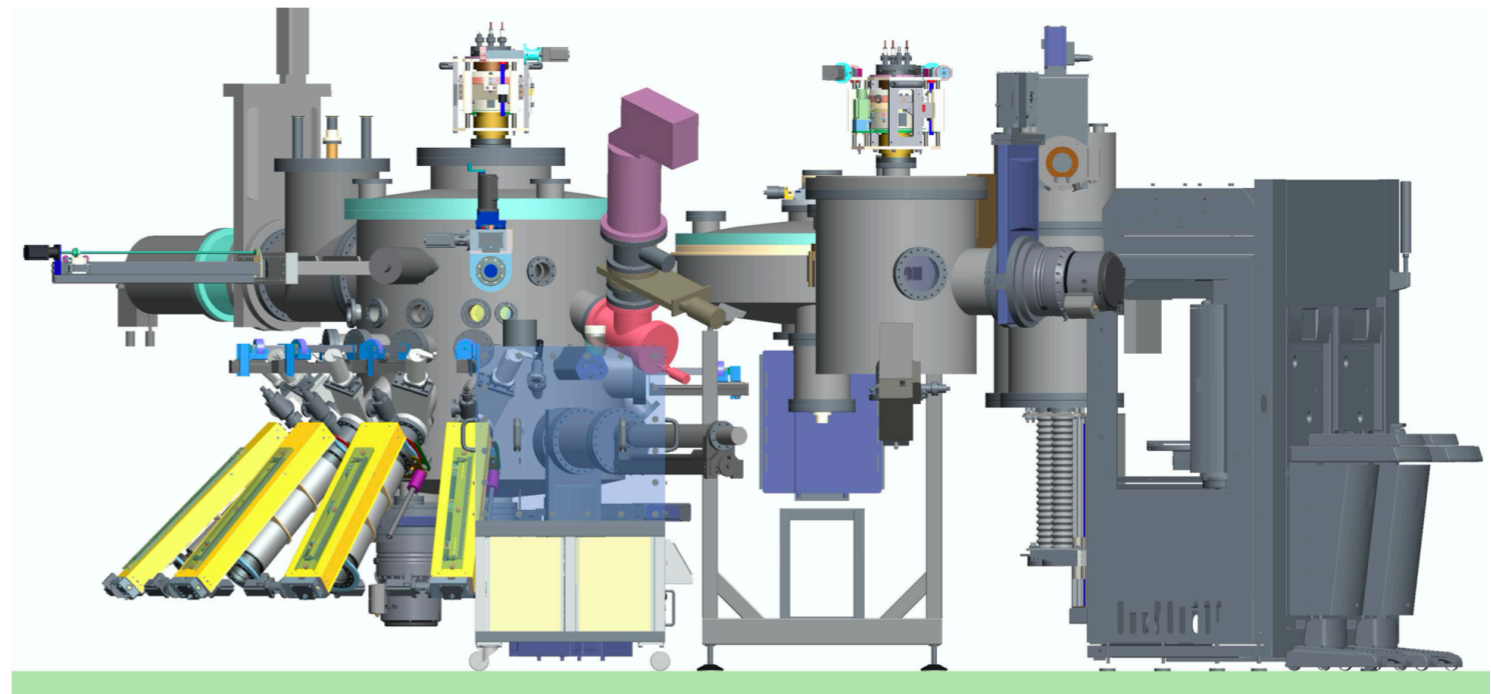


# Laboratory



# 300 mm Oxide MBE (4th generation)

- FOUP compatible
- faster process
- better composition accuracy
- degassing & annealing chamber
- uniformity control



# 300 mm XRD system

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- FOUP compatible
- 9kW rotating anode
- Goal: uniformity of crystallinity
- Delivery September 2024



# Summary

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- Crystalline oxides offer unique possibilities for mirror coatings
- Gradually improving the quality
- Building up 300 mm growth and characterisation facility